

# DENON

Hi-Fi Component

## SERVICE MANUAL MODEL **DRM-740** STEREO CASSETTE TAPE DECK



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## NIPPON COLUMBIA CO., LTD.



# IMPORTANT TO SAFETY

## WARNING:

Do not damage or deform the power supply cord. If it is damaged or deformed, it may cause electric shock or malfunction when used. When removing it from wall outlet, be sure to remove by holding the plug attachment and not by pulling the cord.

## CAUTION:

1. Do not open the top cover. In order to prevent electric shock, do not open the top cover. If problems occur, contact your DENON DEALER.
2. Do not place anything inside. Do not place metal objects or spill liquid inside the cassette tape deck. Electric shock or malfunction may result.

Please, record and retain the Model name and serial number of your set shown on the rating label.  
Model No. DRM-740 Serial No. \_\_\_\_\_

• FOR U.S.A. & CANADA MODEL ONLY

## CAUTION

TO PREVENT ELECTRIC SHOCK DO NOT USE THIS POLARIZED PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

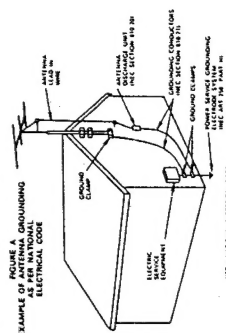
• POUR LES MODELES AMERICAINS ET CANADIENS UNIQUEMENT

## ATTENTION

POUR PREVENIR LES CHOCES ELECTRIQUES NE PAS UTILISER CETTE FICHE POLARISEE AVEC UN PROLONGATEUR UNE PRISE DE COURANT OU UNE AUTRE SORTIE DE COURANT, SAUF SI LES BLADES PEUVENT ETRE COMPLETEMENT INSERES A FOND SANS EN LAISSER AUCUNE PARTIE A DECOUVERT.

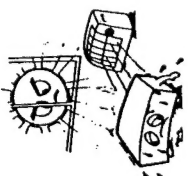


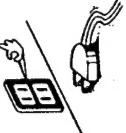
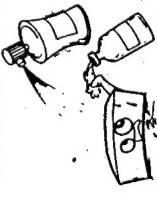

# SAFETY INSTRUCTIONS

1. Read Instructions – All the safety and operating instructions should be read before the appliance is operated.
2. Retain Instructions – The safety and operating instructions should be retained for future reference.
3. Heed Warnings – All warnings on the appliance and in the operating instructions should be adhered to.
4. Follow Instructions – All operating and use instructions should be followed.
5. Water and Moisture – The appliance should not be used near water – for example, near a bathtub, washbowl, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and the like.
6. Carts and Stands – The appliance should be used only with a cart or stand that is recommended by the manufacturer.
- 6A. An appliance and cart combination should be moved with care. Quick stops, excessive force, and uneven surfaces may cause the appliance and cart combination to overturn.
7. Wall or Ceiling Mounting – The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.
8. Ventilation – The appliance should be situated so that its location or position does not interfere with its proper ventilation. For example, the appliance should not be situated on a bed, sofa, rug, or similar surface that may block the ventilation openings; or, placed in a built-in installation, such as a bookcase or cabinet that may impede the flow of air through the ventilation openings.
9. Heat – The appliance should be situated away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers) that produce heat.
10. Power Sources – The appliance should be connected to a power supply only of the type described in the operating instructions or as marked on the appliance.
11. Grounding or Polarization – Precautions should be taken so that the grounding or polarization means of an appliance is not defeated.
12. Power-Cord Protection – Power-supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, paying particular attention to cords at plugs, convenience receptacles, and the point where they exit from the appliance.
13. Cleaning – The appliance should be cleaned only as recommended by the manufacturer.
14. Power Lines – An outdoor antenna should be located away from power lines.
15. Outdoor Antenna Grounding – If an outside antenna system is connected to the receiver, be sure the antenna system is grounded so as to provide some protection against voltage surges and built-up static charges. Article 810 of the National Electrical Code, ANSI/NFPA 70, provides information with regard to proper grounding of the mast and supporting structure, grounding of the lead-in wire to an antenna-discharge unit, size of grounding conductors, location of antenna-discharge unit, connection to the grounding electrodes, and requirements for the grounding electrode. See Figure A.
16. Nonuse Periods – The power cord of the appliance should be unplugged from the outlet when left unused for a long period of time.
17. Object and Liquid Entry – Care should be taken so that objects do not fall and liquids are not spilled into the enclosure through openings.
18. Damage Requiring Service – The appliance should be serviced by qualified service personnel when:
  - A. The power-supply cord or the plug has been damaged; or
  - B. Objects have fallen, or liquid has been spilled into the appliance; or
  - C. The appliance has been exposed to rain; or
  - D. The appliance does not appear to operate normally or exhibits a marked change in performance; or
  - E. The appliance has been dropped, or the enclosure damaged.
19. Servicing – The user should not attempt to service the appliance beyond that described in the operating instructions. All other servicing should be referred to qualified service personnel.





NOTE ON USE/OBSERVATIONS RELATIVES A L'UTILISATION/NOTAS SOBRE EL USO

 <ul style="list-style-type: none"><li>• Avoid high temperatures. Allow for sufficient heat dispersion when installed on a rack.</li><li>• Éviter des températures élevées. Tenir compte d'une dispersion de chaleur suffisante lors de l'installation sur une étagère.</li><li>• Evite altas temperaturas. Permita la suficiente dispersión del calor cuando está instalado en la consola.</li></ul>	 <ul style="list-style-type: none"><li>• Keep the set free from moisture, water, and dust.</li><li>• Protéger l'appareil contre l'humidité, l'eau et la poussière.</li><li>• Mantenga el equipo libre de humedad, agua y polvo.</li></ul>	 <ul style="list-style-type: none"><li>• Do not let foreign objects in the set.</li><li>• Ne pas laisser des objets étrangers dans l'appareil.</li><li>• No deje objetos extraños dentro del equipo.</li></ul>
 <ul style="list-style-type: none"><li>• Unplug the power cord when not using the set for long periods of time.</li><li>• Débrancher le cordon d'alimentation lorsque l'appareil n'est pas utilisé pendant de longues périodes.</li><li>• Desconecte el cordón de energía cuando no utilice el equipo por mucho tiempo.</li></ul>	 <ul style="list-style-type: none"><li>• Do not let insecticides, benzene, and thinner come in contact with the set.</li><li>• Ne pas mettre en contact des insecticides, du benzène et un diluant avec l'appareil.</li><li>• No permita el contacto de insecticidas, gasolina y diluyentes con el equipo.</li></ul>	 <ul style="list-style-type: none"><li>• Never disassemble or modify the set in any way.</li><li>• Ne jamais démonter ou modifier l'appareil d'une manière ou d'une autre.</li><li>• Nunca desarme o modifique el equipo de ninguna manera.</li></ul>

Please check to make sure the following items are included with the main unit in the carton:

- (1) Operating Instructions..... 1
- (2) Connection Cords..... 2
- (3) Mini-Plug Cable..... 1

FEATURES

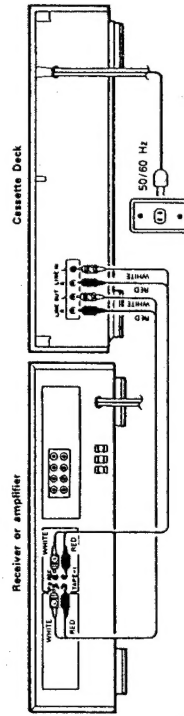
- Computer controlled silent mechanism
- Closed-loop dual-capstan tape transport
- Non-slip reel drive for stabilizing tape tension
- Dual power supply
- Three-head design utilizes the record/playback combination head assembly.
- Dolby HX PRO System
- Dolby B & C noise reduction system
- Manual bias adjustment control
- Computing linear tape counter with 4-digit readout and memory stop
- REC return system
- Auto tape selector
- Synchronized Recording Function
- Optional remote control system

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CONNECTION

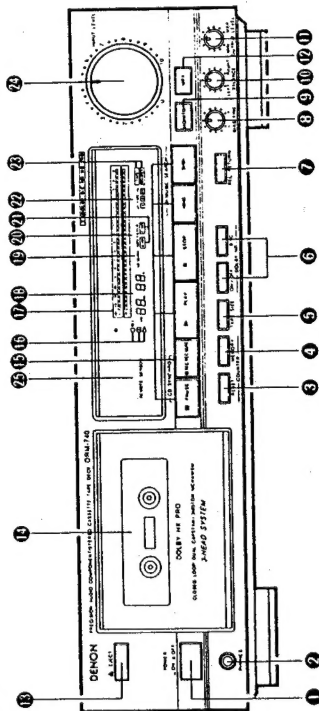
- Leave your entire system (including this cassette deck) turned off until all connections between the deck and other components have been made.
- Connecting the Deck to an Amplifier
  - Before connecting the deck to your amplifier, it is a good practice to review your amplifier's instruction manual.
  - Use the white plugs for the left channel, and the red plugs for the right channel.
- Tape Dubbing
  - Many stereo amplifiers and receivers have tape dubbing circuitry so that tape duplication can be performed between two or more tape decks. Review your amplifier's instruction manual for a full explanation of this mode of operation.



- Systems Remote Control
  - Each of PLAY, FF, REW, STOP, REC, REC MUTE and PAUSE functions can be controlled with the wireless handset of the receiver (DRA series receivers for IS).
- Connecting Headphones
  - To listen through headphones, plug your headphones into the PHONES jack.
- Installation Precautions
  - If the deck is placed on or too near an amplifier or tuner, noise (induced crosstalk) may be heard, especially during A.M. or P.M. reception. If this occurs, separate the deck from other components or reorient its position.



NAMES AND FUNCTIONS OF PARTS



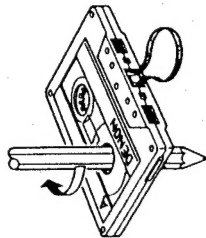
- 1 POWER switch**  
Controls the supply of AC power to the deck. One push turns the deck on, the other turns it off. The deck remains in a stand-by mode for approximately 2 seconds after it is switched on.
- 2 PHONES jack**  
For private music enjoyment without disturbing others, or for monitoring a recording, a set of headphones may be plugged in. Impedance should be from 8 to 1200 ohms.
- 3 COUNTER RESET button**  
Operation of the button resets the counter to all zero.
- 4 MEMORY STOP button**  
During rewinding operations, the tape will stop at the "0000" counter point automatically when this button is pressed in.
- 5 TAPE SIZE button**  
You can now accurately measure the time of the tape by adjusting the TAPE SIZE button. When the TAPE SIZE button is pressed, the current tape size is displayed for 1 sec in the 4-figures counter. If you further press the button during the display, the tape size will change in the following cycle.  
[0:30] - [0:35] - [0:40] - [0:45]
- 6 DOLBY NR button**  
When the left-side DOLBY NR button is pressed once with DOLBY NR being at the "ON" state, DOLBY NR B-TYPE is preferred and turned on. Every time when the right-side B/C button is pressed, B-TYPE and C-TYPE are selected alternatively.
- 7 REC RETURN button**  
When this button is pressed at the recording state, the tape is rewound to the starting point. When the tape is rewound, the tape is automatically erased, the record's standby mode (rec pause state) comes.
- 8 BIAS control**  
Adjust the bias according to the tape characteristics. Standard biasing is obtained at the center click-stop position.
- 9 MONITOR button**  
The SOURCE position of this button allows you to monitor the source program before it is recorded. The TAPE position of this button is used for tape playback monitoring or simultaneous monitoring during recording.
- 10 BALANCE control**  
Adjust the recording level balance between the left and right channels. Turn it counter-clockwise to reduce the right channel's level and clockwise to reduce the left channel's. Usually, put the knob at the center click position.
- 11 OUTPUT LEVEL control**  
This control adjusts playback, recording monitor, and headphones output levels for the both channels simultaneously.

15 Tape transport controls

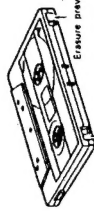
▶ PLAY	Play button	Press to playback tape
■ STOP	Stop button	Press to stop tape in any mode.
◀ REW	REW button	Press for fast rewind.
▶ FF	FF button	Press for fast forward tape winding.
• REC/REC MUTE	RECORD/MUTE button	To begin recording, press the RECORD and PLAY button simultaneously. If only the RECORD button is pressed, the mode shifts to the REC PAUSE state. When this button is pressed under the REC PAUSE state, the mode shifts to the Auto Rec Mute. When this button is pressed for making a non-recorded part between two melodies, about 3 sec of non-recorded part can automatically be created.
PAUSE	PAUSE button	Press this button to enter the recording pause mode from the recording or recording mute mode. Press this button to enter the playback pause mode from playback mode.

CASSETTE TAPES

- Handling Precautions**
  - C120 cassettes
  - C120 cassettes are not recommended as they use a very thin tape base which may become tangled around the capstan or pinchroller.
  - Tape sluck
  - This cassette deck incorporates an automatic tape slickness preventive mechanism, but it can not prevent such a slickness as shown below. Remove it with a pencil or the like prior to use.
- Storage Precautions**
  - Do not store cassette tapes in a place where they will be subject to:
    - Excessively high temperature or excessive moisture
    - Excessive dust
    - Direct sunlight
    - Magnetic fields (near TV sets or speakers)
  - To eliminate tape slack, store your cassettes in cassette cases with hub stops.
- Accidental Erasure Prevention**
  - Every cassette has erasure prevention tabs for each side.
  - To protect your valuable recorded tapes from accidental or inadvertent erasure, remove the tab for the appropriate side with a screwdriver or other tools.
  - To record on a tape with the erasure prevention tabs removed, cover the tab holes with plastic tape.



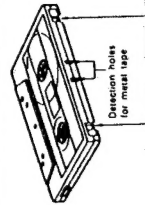
Erasure prevention tab for side B



Erasure prevention tab for side A

AUTO TAPE SELECT FEATURE

This Stereo Cassette Deck contains an Auto Tape Select feature which automatically selects the optimum bias and equalization for the tape in use. This is accomplished by detection of tape type detection holes in the cassette housing.



- If a tape without tape type detection holes is used, the deck will automatically adjust itself for normal tapes.

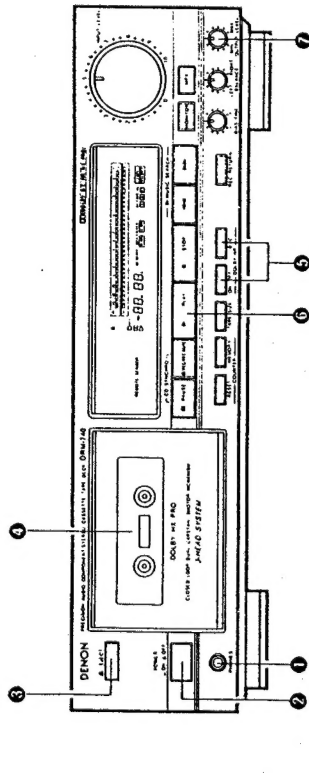
Detection holes for chrome tape

Detection holes for metal tape



## PLAYBACK

- Switch on your amplifier or receiver.
- Set the TAPE MONITOR switch on your amplifier or receiver to the TAPE position.

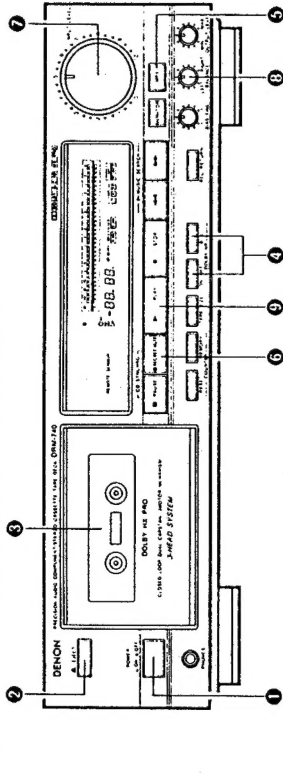


- PHONES**  
Playback sound is fed into the headphones; set.
- POWER**  
Push the switch to turn "ON" ( ) the power.
- EJECT**  
Press the EJECT button to open the cassette compartment.
- Cassette Compartment Cover**  
Load the CASSETTE TAPE.
- DOLBY NR**  
For recordings made without Dolby NR, set to "OFF".  
For recordings made with Dolby B NR, set to "B".  
For recordings made with Dolby C NR, set to "C".  
(The C-TYPE indicator will light up.)
- PLAY**  
Push the PLAY KEY (The PLAY indicator will light up).  
• When playback is finished, press the stop ( ) button.  
• To restart the tape, press the PLAY ( ) button.  
• When types of Dolby Noise Reduction are used for record and playback, playback response will be adversely affected.
- OUTPUT**  
Check to make sure the OUTPUT LEVEL.

**Note:**  
If the power switch is turned OFF in either the recording or playback mode, the cassette cannot be removed, even if the EJECT button is pressed.  
Please turn the power switch ON again, and then in stop mode, press the EJECT button to remove the cassette tape.

## RECORDING

- Switch on the source component (tuner, amplifier, etc.).
- Set the TAPE MONITOR switch on your amplifier or receiver to the SOURCE position.



- POWER**  
Push the switch to turn "ON" ( ) the power.
- EJECT**  
Press the EJECT button to open the cassette compartment.
- Cassette Compartment Cover**  
(Make sure the erasure prevention tab has not been removed from the cassette shell half.)
- DOLBY NR**  
Set, in accordance with the recording to be made.  
For recordings made without Dolby NR, set to "OFF".  
For recordings made with Dolby B NR, set to "B".  
For recordings made with Dolby C NR, set to "C".  
(The C-TYPE indicator will light up).  
Future mistakes during playback can be avoided if the cassette is so marked for Dolby NR encoded recordings.
- MPX FILTER**  
Button "ON" for the DOLBY NR recording of FM broadcasts (The FILTER indicator will light up).
- REC/REC MUTE**  
When pressed, the deck goes into the record standby mode. The REC and II indicator will light.  
Initial setting of recording levels should be made in the record standby mode.
- INPUT LEVEL**  
Used to set the recording level.
- BALANCE**  
Adjust the recording level balance between the left and right channels.
- PLAY**  
When pressed, the recording will start.  
(The and REC indicators will light up).

**Caution:**  
Be careful not to erase important recordings by mistake.  
Mix-erasing can be avoided by following the two steps below:  
1. If the PLAY ( ) button is pressed while the REC indicator is on, the tape will be recorded.  
2. If the PLAY ( ) button is pressed at the REC RETURN ( ) button, the tape will be recorded.  
Use of the recording return function is convenient when re-recording or when cancelling a recording. When pressed during recording, the tape is rewound to the position where recording started, and the deck will enter the recording standby mode.  
• When recording is finished, press the STOP ( ) button.

- PROPER RECORDING LEVEL**  
A too high recording level can saturate the tape and cause distortion. On the other hand, if the recording level is set too low, soft passages will be lost in the recording. A proper recording level is the single most important factor for making well balanced recordings.
- Guideline for maximum recording level**
- | TYPE I (Normal) | -1 dB level on peaks |
|-----------------|----------------------|
| TYPE II (CO)    | -3 dB level on peaks |
| TYPE N (Metal)  | -5 dB level on peaks |
- Note:** Optimum recording levels can differ depending on program sources or the type of tape used.  
Make trial recordings using the simultaneous monitoring. Refer to the description under "MONITOR" button.
- Meter reading differences between Left and Right channels**  
The left and right channels of the Peak Level Meter can differ due to variations in the input signal and the balance control. Balance control to adjust the channel input balance until identical meter readings are obtained for both channels.
- REC/REC MUTE BUTTON**
- When you want to make about 5 sec of non-recorded part after the recording state:  
Press the REC/REC MUTE button. The recorder will automatically create about 5 sec of non-recorded part and will stay in the recording standby state.
  - To create about 5 sec of non-recorded part after the standby state:  
Press the REC/REC MUTE button, and the recorder will enter the non-recorded state, automatically create about 5 sec of non-recorded part and stay in the standby state.
  - To cancel the non-recorded state (the REC MUTE state):  
Press the PAUSE button, and the recorder will cancel the non-recorded state and will stay in the standby state.
  - To extend the non-recorded state (the REC MUTE state) for further 5 sec or more:  
Press the REC/REC MUTE button, and the non-recorded part will automatically be extended for another 5 sec.



RECORDING BIAS ADJUSTMENT

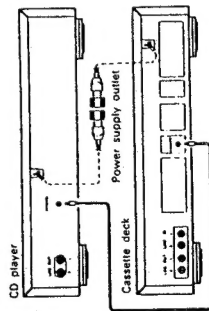
For best recording results, monitoring during recording and comparing different recordings using the BIAS FINE control are essential. The DENON CD player is equipped with a BIAS FINE control to allow you to set the proper bias for different types and brands of tape. At the center stop-clock position, the deck is set to the reference bias level for Normal, C-60 and Metal tape. If the resulting recording in this position has too much or too little high frequency content, adjusting the BIAS FINE control can be useful to achieve better results. If the high frequencies (treble sounds) are to be boosted, turn the BIAS FINE control counter-clockwise to decrease the bias current. Turn the control clockwise to increase bias current.

By the use of this control, you can record tapes with a frequency response that will perfectly match your listening taste.



SYNCHRONIZED RECORDING FUNCTION

- Convenient synchronized recording can be performed when used in combination with a DENON CD player equipped for the synchronized recording function.
- SYNCHRO Jack Connection Connect the SYNCHRO Jack with a DENON CD player which is equipped with a SYNCHRO jack, then make a synchronized recording. Use the connection cord supplied with this cassette deck.
- Switch on your amplifier or receiver and the CD player.
- Set the tape Monitor switch on your amplifier or receiver to the source position.

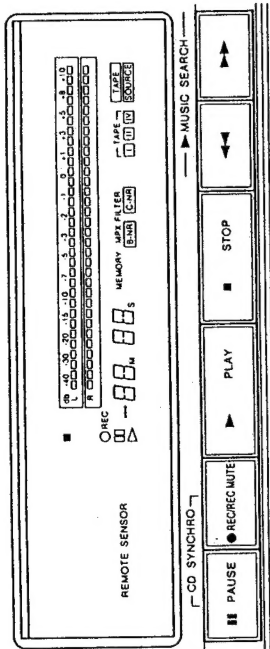


Note:

- If synchronized recording is started when the CD player is in a mode other than the stop or pause mode or when no disc is set, the "■" indicator on the cassette deck flashes and the recording pause mode is set until synchronized recording is possible on the CD player.
  - In the synchronized recording mode, only the STOP button will function.
  - Caution:
    - Do not set the cassette deck to the synchronized recording mode when the CD player is in the play mode. Also, do not turn off the power of the CD player or the cassette deck or the CD player during synchronized recording. Doing so can result in malfunction.
    - During the editing operation, when using the editing functions on the CD player, be sure to select a tape with a sufficiently long recording time.
- For the CD player's editing functions, refer to the CD player's operating instructions.

- Load the tape, the disc you want to record into the CD player.
- Following the editing instructions on page 5, set the Dolby NR mode.
- Set the CD player to the stop or pause mode.
- Press the REC/REC MUTE (■) button and REC PAUSE (III) button simultaneously. The cassette deck and CD player are automatically set to the synchronized recording mode. The "■" indicator flashes on the cassette deck and the synchronized recording mode is indicated on the CD player.
- For details, refer to the CD player's operating instructions.
- To stop synchronized recording, press the stop button on the cassette deck and CD player.
- To resume synchronized recording temporarily, press the stop button on the CD player. A 5-second blank space is created on the tape, after which the recording pause mode is set. The "■" indicator flashes. To resume synchronized recording, press the PLAY button on the CD player.

TAPE COUNTER AND MEMORY STOP



1) Operation of the Tape Counter

- Press the RESET button to reset the "00:00".
- By using the PLAY, FF, or REW function, the reading of the counter indicate in minutes and seconds.
- During recording and playback operations, the counter is useful for noting the location of existing programs or positions where recording is to be started.
- The reading of this counter does not correspond with that of any other deck.
- The reading of this counter is designed to be suitable for the cassette tape with a small hub.
- Therefore if a cassette tape with a large hub is used in this machine, some error will occur in the display on the counter.

2) MEMORY STOP Operation

- During recording or playback operations, MEMORY STOP can be used to locate a particular point on the tape. Press the MEMORY STOP button in the center of the counter. The counter will stop at the "00:00" point (initially "00:00" and "00:00") during REWIND operations.
- The MEMORY indication will light when this function is activated.
- Notes:
  - When the power is turned "Off", this function is automatically deactivated.
  - The MEMORY STOP is accurate to -5 on the counter, and will stop between "00:00" and "00:00".
  - The MEMORY STOP is released by pressing the EJECT button.
  - The MEMORY STOP does not operate during the REC RETURN.

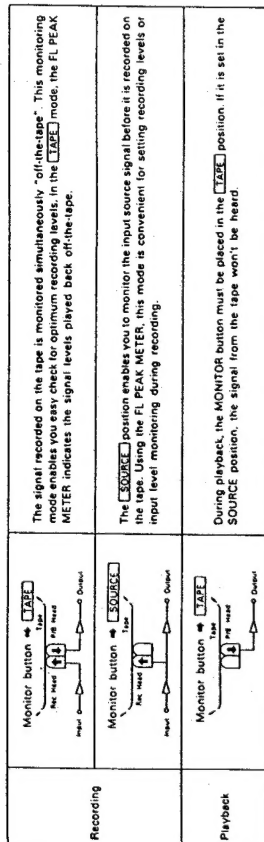
3) Display Back-up

- The counter display will back-up after 24 hours. After 24 hours, DOLBY NR and MPX FILTER are set to "OFF". MONITOR is reset to "TAPE". TAPE SIZE is reset to "C-90".



## MONITOR BUTTON

This Stereo cassette deck uses a three-head system which permits simultaneous "off-the-tape monitoring" during recording. Incidentally, as this Stereo Cassette Deck adopts an autimonitor system, **[TAP]** or **[SOURCE]** can automatically be activated according to the operation conditions. These modes can also be activated manually.



## DOLBY B AND C NOISE REDUCTION SYSTEM

- The Dolby noise reduction system substantially reduces the tape background noise (hiss) inherent in the cassette medium. Dolby B NR is most widely in use. However, Dolby C NR is a much more recent development and represents a significantly improvements over Dolby B NR.
- Tape background noise consists primarily of high frequency information, which is particularly annoying during soft passages. The Dolby NR system increases the level of low volume mid and high frequency signal during recording and reduces the level of these signals by an identical amount during playback. As a result, the playback signal is identical to the original recording, but the level of background noise generated by the tape is greatly reduced.

## DOLBY HX-PRO HEADROOM EXTENSION SYSTEM

- This deck is equipped with the DOLBY HX-PRO headroom extension system. Since the system functions automatically during recording, no switching operation or adjustment is required. The system is effective with (1) Performance of Normal and CIO tapes can be upgraded closer to that of Metal tapes.
- (2) The dynamic range in the treble is improved significantly.
- (3) Subsequently heard on any hi-fi playback system including portable components and car systems.
- (4) The system functions whether the Dolby B/C NR is engaged or not.

## IMPORTANT INFORMATION

- Condensation**
- Capacitors may form on the such important parts of the deck as the rotating parts or head when the deck is used in humid places or exposed to moisture. To prevent this, the deck should be moved suddenly from a cold place to a warm place.
  - The tape can be damaged or the deck may not operate if it is used under these conditions. If condensation forms, let the deck sit at room temperature for about one hour before using it.
- Cleaning the Head**
- A head cleaning cassette is needed to clean the recording/playback head on this deck.
  - The quality of the playback or recording sound will be poor if the head is dirty. Always keep the head clean.
  - Clean the head periodically, about every 10 hours of use, in order to take full advantage of the deck's performance and enjoy quality sound.
- Demagnetizing the Head**
- The head becomes magnetized after it is used for a long period of time or if it is exposed to magnetic forces. This results in noise and reduced treble.
  - If the head is magnetized, use a cassette-type head demagnetizer, available in stores, and demagnetize it.

## TROUBLESHOOTING

- Make sure of the followings before you consider as any malfunctions:
- Are all the connections correct?
  - Is the set being operated correctly in accordance with the operating instructions?
  - Are the speakers and amplifiers functioning correctly?
- If the tape deck still does not function properly, check it again, using the check list below. If the symptom does not correspond to the check list, please contact your DENON dealer.

Problem	Cause	Remedy
Tape does not run	<ul style="list-style-type: none"> <li>Power cord is off.</li> <li>Power cord is loosely wound up</li> <li>Tape is loose</li> <li>Cassette is not loaded properly</li> <li>Defective cassette</li> </ul>	<ul style="list-style-type: none"> <li>Check power cord.</li> <li>Plug power cord properly</li> <li>Tighten tape with a pencil, etc</li> <li>Load cassette properly</li> <li>Replace cassette</li> </ul>
Tape is not recorded when recording button is pressed	<ul style="list-style-type: none"> <li>No cassette is loaded</li> <li>Erase prevention tab is broken off</li> </ul>	<ul style="list-style-type: none"> <li>Load cassette</li> <li>Cover hole with plastic tape</li> </ul>
Sound is warbled or distorted	<ul style="list-style-type: none"> <li>Heads, capstan or pinchroller are contaminated</li> <li>Tape is wound too tight</li> <li>Recording input level is too high</li> <li>Tape is worn out and has "drop-outs"</li> </ul>	<ul style="list-style-type: none"> <li>Clean them</li> <li>Erase forward or rewind to loosen tape winding</li> <li>Adjust recording input level</li> <li>Replace tape</li> </ul>
Excessive noise	<ul style="list-style-type: none"> <li>Tape is worn</li> <li>Heads, capstan or pinchroller are contaminated</li> <li>Heads are magnetized</li> <li>Recording input level is too low</li> </ul>	<ul style="list-style-type: none"> <li>Replace tape</li> <li>Clean them</li> <li>Demagnetize heads</li> <li>Adjust recording input level</li> </ul>
High frequency range (treble) is emphasized	<ul style="list-style-type: none"> <li>Dolby NR button is set improperly</li> </ul>	<ul style="list-style-type: none"> <li>Set Dolby NR button properly</li> </ul>
High frequency range (treble) is lost	<ul style="list-style-type: none"> <li>Heads are contaminated</li> <li>Tape is worn</li> </ul>	<ul style="list-style-type: none"> <li>Clean them</li> <li>Replace tape</li> </ul>
When a CIO or metal tape is played in the deck, a different tape indicator comes on	<ul style="list-style-type: none"> <li>The cassette housing is of an older design without tape type detection holes</li> </ul>	<ul style="list-style-type: none"> <li>Use the latest cassette with tape type detection holes</li> </ul>
The cassette tape cannot be removed	<ul style="list-style-type: none"> <li>If the power switch is turned off either the recording or playback mode, and the unit is stopped, the tape may be case when the EJECT button is pressed, even if the EJECT button is pressed.</li> </ul>	<ul style="list-style-type: none"> <li>Turn the power switch ON again, and then press the stop (■) button.</li> <li>Then, in the stop mode, press the EJECT button to remove the cassette tape.</li> </ul>

## SPECIFICATIONS

Type	Inputs	Outputs
Heads	Vertical tape loading 4-track 2-channel stereo cassette deck	LINE
Motors	Erase (Double gap ferrite head) $\times 1$ Capstan (DC servo motor) $\times 1$ Reel (DC motor) $\times 1$	LINE
Tape Speed	Actuator (DC motor) $\times 1$ 4.8 cm/sec.	HEADPHONE
Recording Time	Approx. 100 sec. with a C-60 cassette	
Overall S/N Ratio (at 2% THD level)	Approx. 105 dB	Accessories
Overall Frequency Response	Dolby C NR on: more than 75 dB (CCIR/ARM)	Power Supply
Channel Separation	20 ~ 20,000 Hz $\pm 3$ dB (at -20 dB, METAL tape)	Power Consumption
Wow & Flutter	more than 40 dB (at 1 kHz) more than 65 dB (at 1 kHz) 0.03% Wrms (JIS method), $\pm 0.1\%$ w. peak	Dimensions
		Weight

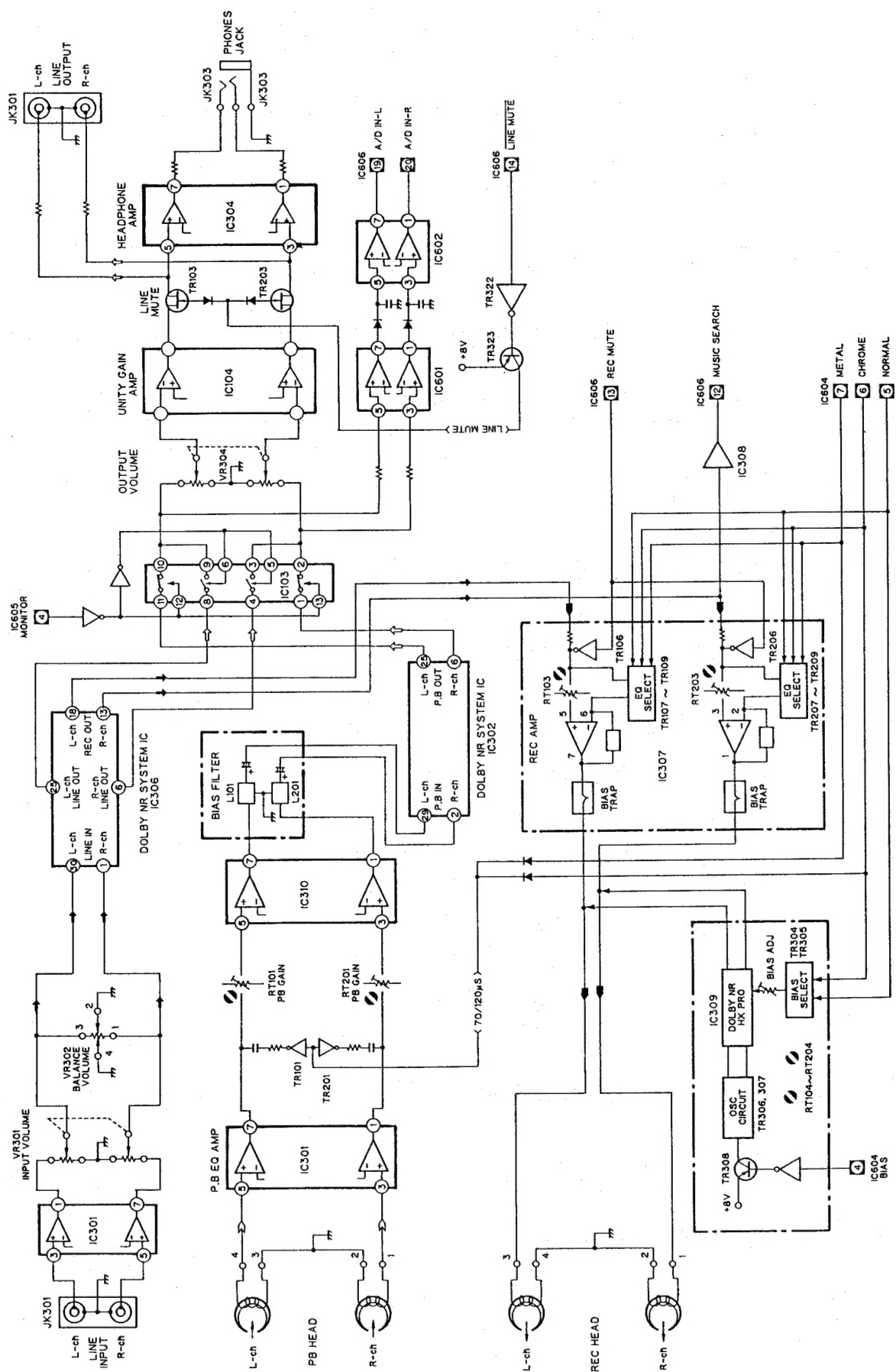
\* Above specifications and design are subject to change without prior notice.

Best results will be obtained with use of DENON DX and HD Series cassette tapes.

Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

"DOLBY", the double-D symbol and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.





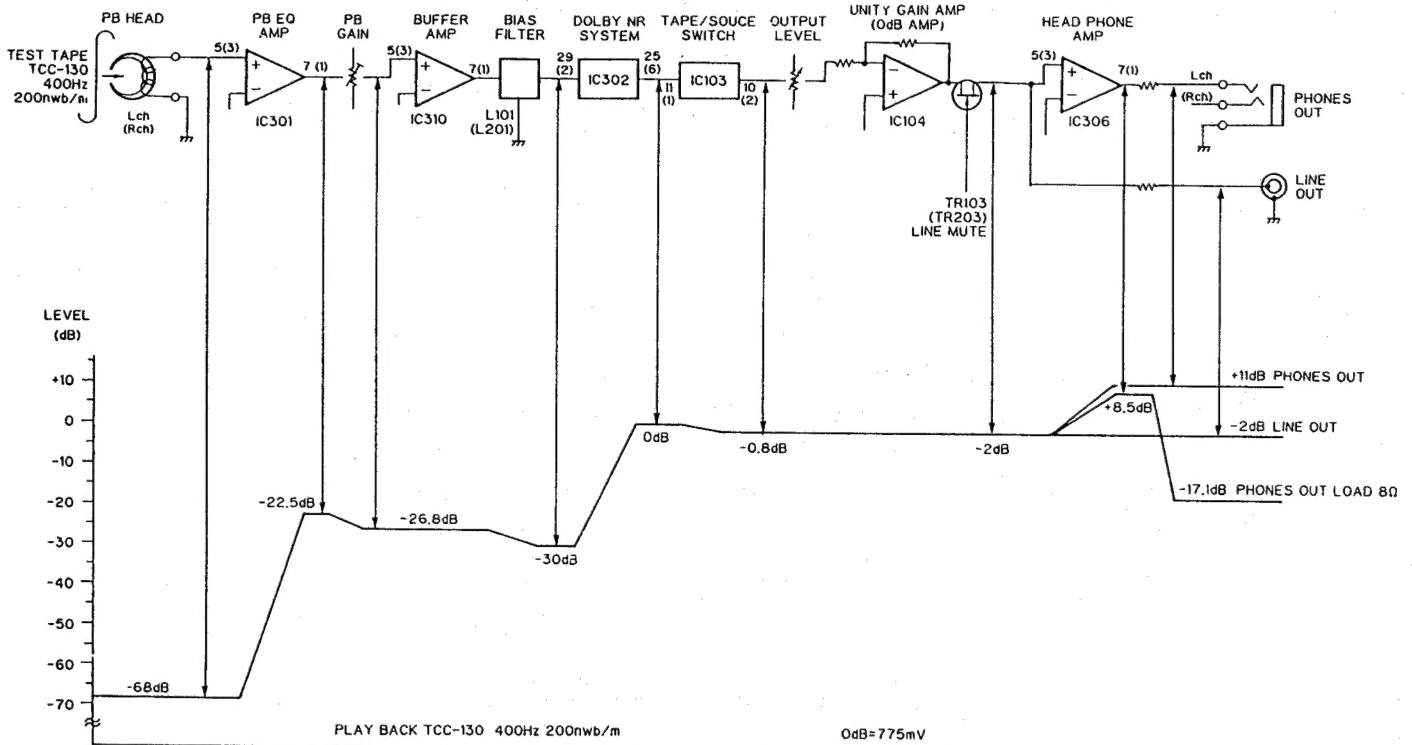


# LEVEL DIAGRAM

## PLAYBACK SYSTEM

TCC-130 DOLBY B-TYPE

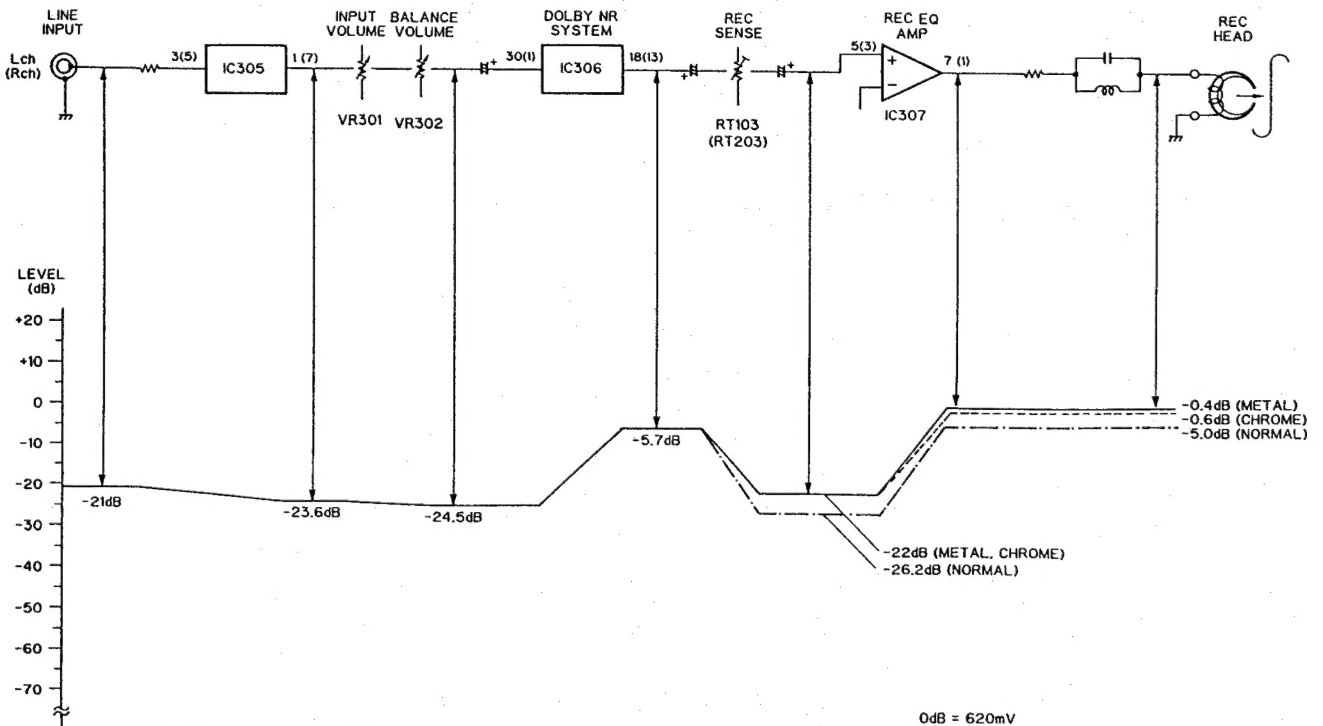
400 Hz 200 nwb/m



## RECORDING SYSTEM

INPUT FREQUENCY

400 Hz

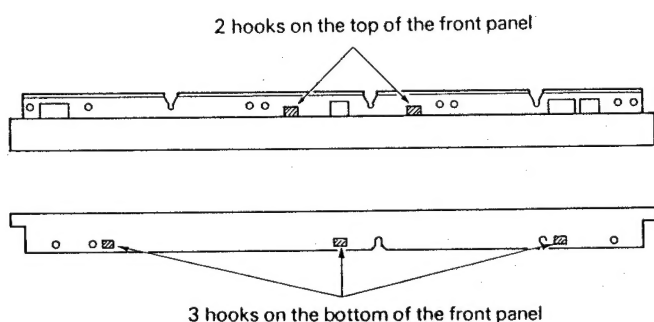
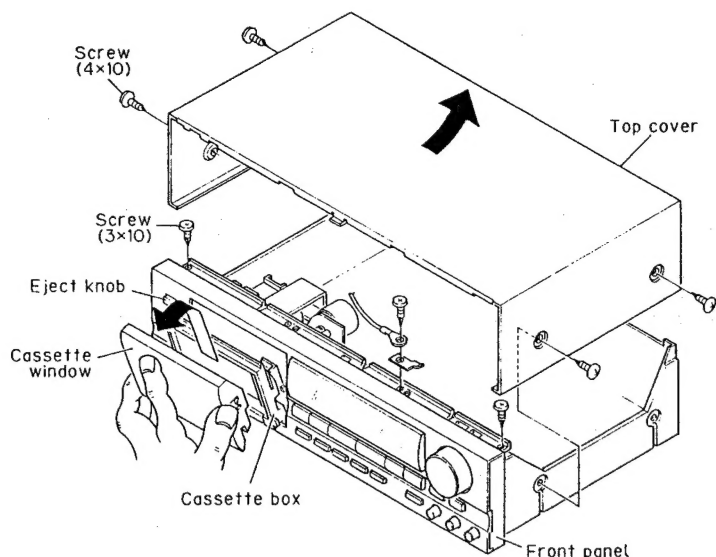




## DISASSEMBLY INSTRUCTIONS

### 1. How to Remove the Front Panel

- (1) Remove the four screws (4 × 10 CTTS-P) in the side of the top cover. Move the top cover to the rear and rise it to remove it.
- (2) Press the eject knob, open the cassette box and remove the cassette window as shown in the figure.  
**Note:** Handle the cassette window with care because it can be scratched easily.
- (3) Remove the three screws (3 × 10 CBTS-P) on top of the front panel, the two hooks on the top, the three hooks on the bottom and pull the unit forward to detach it.



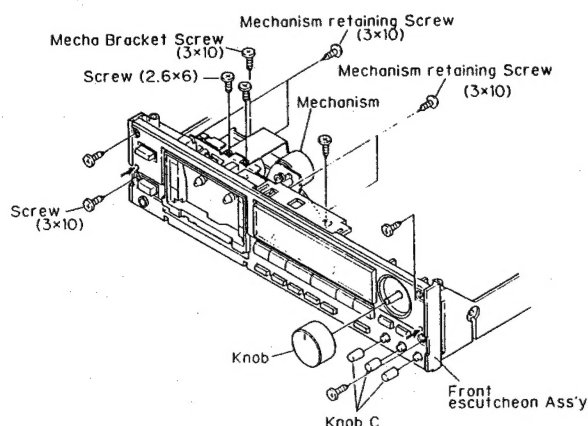
### 2. How to Remove the Front Escutcheon Ass'y

- (1) Remove the top cover and front panel. (Refer to Step 1.)
- (2) Remove the three retaining screws 3 × 10 CBTS-(P)-B holding the Front Escutcheon at the front.

- (3) Disconnect all lead connectors.

C Mechanism	W151 (3P) — CN151	Audio circuit board
	W892 (9P)	
	Head wire — CN171	
	Head wire — CN172	
Meter circuit board	W141 (5P) — CN141	
	21PFFC — CB291	

- (4) Remove Volume Knob and Volume Knob (C).
- (5) Remove the four retaining screws (2.6 × 6 CBTS(S)-Z) (3 × 10 CBTS(P)-B) holding the Mecha Bracket.
- (6) Remove the Hooks at the left and right of the front face of the Front Esc. Ass'y, and the two hooks on the bottom, Front Ass'y can be removed towards the front.



Hooks at left and right of Front Esc. Ass'y

### 3. How to Remove the Mechanisms

Remove the four Mechanism retaining screws 3 × 10 CBTS(P)-B and take out C Mechanism.

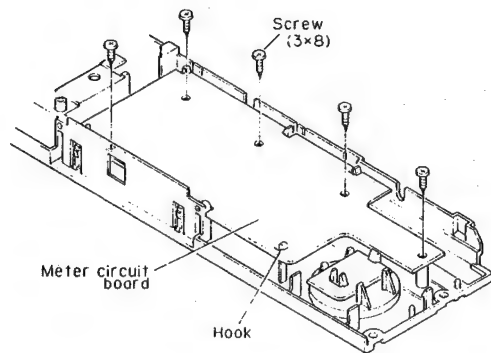
### 4. How to Remove the Meter Circuit Board

- (1) Remove the top cover and the front panel. (Refer to section 1.)
- (2) Remove the front esc. ass'y. (Refer to section 2.)
- (3) If you remove the five binding screws (3 × 8 CBTS · P tight) of the meter circuit board, and loosening the five hooks, the meter circuit board can be taken off.

**Note:** When replacing the tact switch, check to make sure that it is not floating above the circuit board. If it is floating, the switch will be in the on condition when the set is assembled.



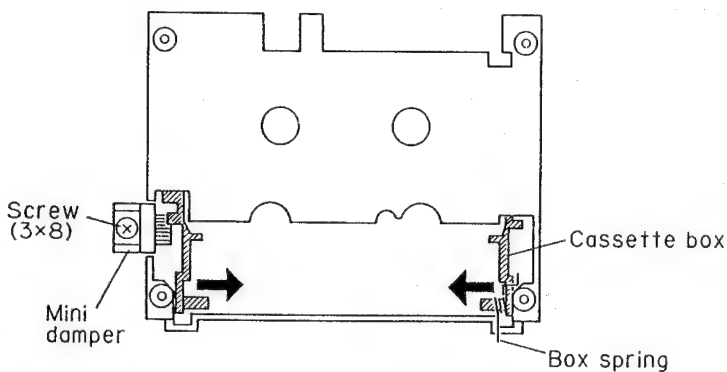




Meter Circuit Board

## 5. How to Remove the Cassette Door

- (1) Remove the MINI DAMPER retaining screw 3 × 8 CBTS(P)-B and take out the MINI DAMPER.
- (2) Hold the legs of the CASSETTE BOX folded inwards and pull up to remove the CASSETTE BOX and BOX SPRING.



Front surface of Front Ass'y

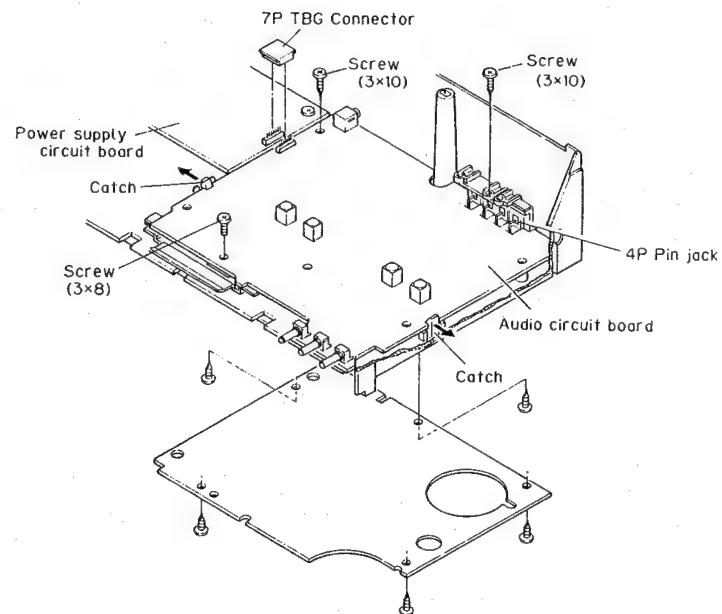
## 6. How to Remove the Audio Circuit Board

- (1) Remove the top cover and the front panel. (Refer to section 1.)
- (2) Remove the front esc. ass'y. (Refer to section 2.)
- (3) Remove the connectors from the audio circuit board and power supply circuit board.

Side of the Power supply circuit board      Side of the audio circuit board

CN901 → (7P) → CN901      TBG CONNECTOR

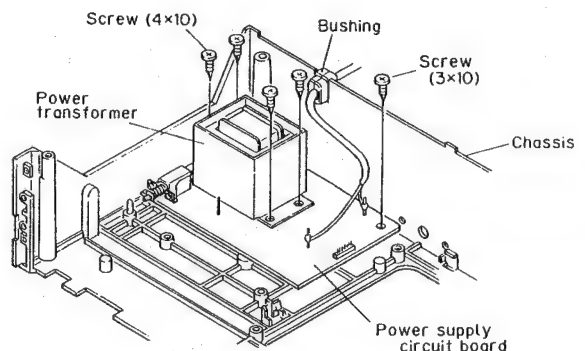
- (4) Remove the screw (3 × 10 CBTS-P tight) (3 × 8 CBTS-S tight) that is holding down the 4P pin jack and circuit board. By removing the two catches (left and right) of the chassis holding down the circuit board in the directions of the arrows shown below, the audio circuit board can be pulled forward.



- Note:**
- Almost all of the service repairs to the audio circuit board can be performed by removing the bottom cover on the rear side of the chassis. Only when it is unavoidable should you refer to the removal method mentioned above.
  - When reassembling, follow the procedures in the reverse order. However, if each of the various parts are not assembled properly in their respective position, the set cannot be assembled in some cases. Therefore, check the work of each step carefully when assembling.

## 7. How to Remove the Power Supply Circuit Board

- (1) Remove the top cover and the front panel. (Refer to section 1.)
- (2) Remove the bushing that is fixing the power supply cord from the chassis.
- (3) When the five screws (4 × 10 CBTS-P tight) (3 × 10 CBTS-P tight) that are holding the power transformer and circuit board are removed, the power supply circuit board can be removed by raising it.





## ADJUSTING AND CHECKING THE MECHANISM SECTION

### 1. Exchanging pinch roller

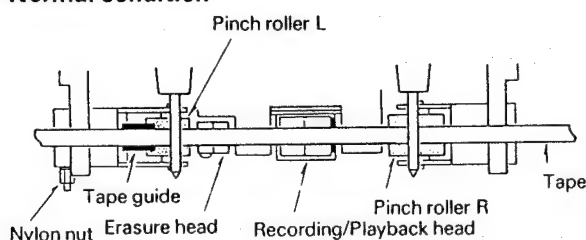
Before exchanging the pinch roller, clean the tape contact surfaces of the pinch roller and of the capstan shaft.

Defects on tape playing are primarily caused by a dirty pinch roller or capstan shaft.

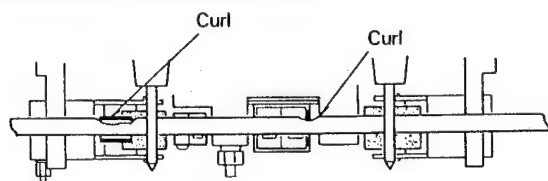
The right pinch roller arm (4) can be detached by removing the washer (28). The left pinch roller arm (20) can be taken out by removing The spring (26) and the nylon nut (37).

After exchanging the pinch roller, run a tape without a C-90 butt and verify that no tape curling occurs at the tape guide and the tape guide part on the record/playback head.

#### Normal condition



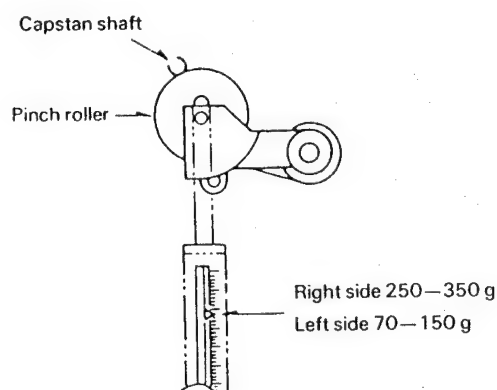
#### Defective running condition



### 2. Verifying pinch roller crimping

In the playback condition, hook a stick type spring balance to the bracket on the central axis of the pinch roller. After pulling the pinch roller away from the capstan shaft, let the pinch roller contact the capstan shaft as it is and verify that the readings on the stick type spring balance are 250 to 350 g on the right side and 70 to 150 g on the left when the pinch roller starts turning. If the readings exceed the standard values, replace spring (26) or

(4).



### 3. Exchanging recording/playback head (77)

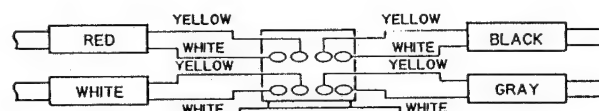
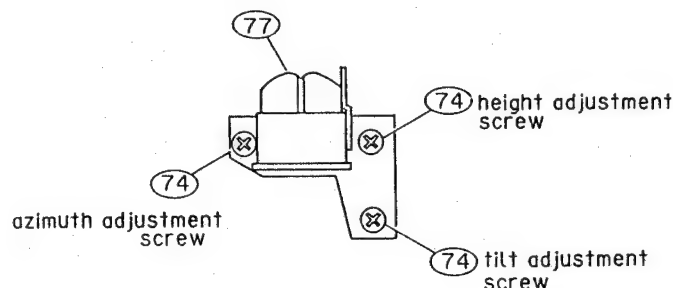
Detach the front panel first.

#### 3-1 Dismounting recording/playback head

- (1) Detach the recording/playback head locking screw (74).
- (2) Remove soldering on the head wire and separate the mechanical unit to dismount the recording/playback head.

#### 3-2 Recording/playback head installation

Assembly is the reverse of the installation procedure described in section 3-1. The soldering for the head wire is performed as shown in Figure 3-1.



### 4. Recording/playback head Adjustment

#### 4-1 Height adjustment (adjust with head adjustment jig THG-801)

- (1) Set THG-801 (jig board) on the mechanical unit and perform the adjustment by turning the special height adjustment screw (74) so the 3.8 mm part on THG-801 (jig shaft) can move without touching the tape guide on the recording/playback head (77).
- (2) Turn the azimuth adjusting screw (74) so that the recording/playback head does not tilt while adjusting the height, and make a rough visual adjustment.



## ADJUSTING THE ELECTRICAL SECTIONS

### ELECTRICAL SYSTEM ADJUSTMENT

#### • Gauges necessary for adjustment

- (1) Low frequency oscillator
- (2) Variable resistance attenuator
- (3) Electronic voltmeter
- (4) Oscilloscope
- (5) Frequency counter
- (6) Adjustment driver
- (7) Trap coil adjustment square regulation shaft
- (8) Test tape (SONY TY224)  
(A-BEX TCC-153, TCC-130, TCC-262B/162B)  
(DENON GR-2/60)
- (9) Mirror cassette for playing (A-BEX TCC-902)

#### • Adjustment Notes

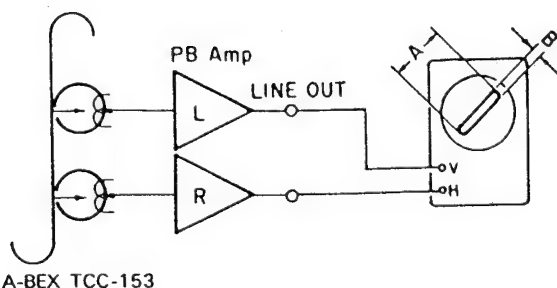
- (1) Clean the head surface, capstan axis, pinch roller, etc. with gauze or cotton swabs soaked with alcohol before adjusting.
- (2) Demagnetize the recording head and erasure head with the head eraser.
- (3) Completely demagnetize the adjusting driver.
- (4) Set function switches as follows unless specifically indicated.
  - MONITOR switch: TAPE
  - INPUT volume: Maximum (right side)
  - DOLBY NR switch: OFF
  - BIAS volume: Center (clicking detent in center)
  - OUT PUT volume: Maximum (right side)
  - BALANCE volume: Center (clicking detent in center)

### 1. Tape playing check

Load a mirror cassette for playing and examine the area around the fixed guide of the recording/playback head at playing condition with lighting and verify that the tape edge is not contacting the tape guide part. The tape playing is the most important element that determines the capacity of the entire cassette deck. Make every effort to avoid moving the adjusting part. Also, refer to "Adjustment and verification of mechanical system" for exchanging and adjusting the recording/playback head.

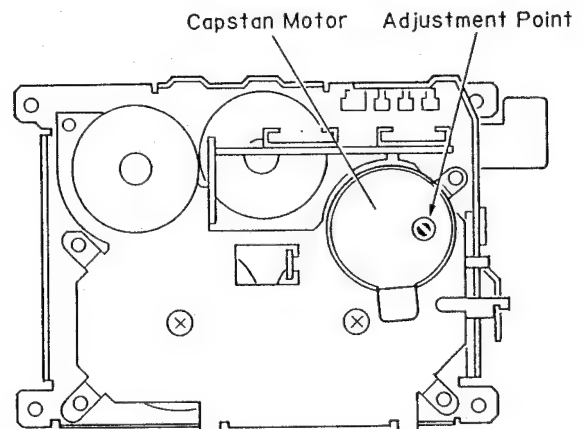
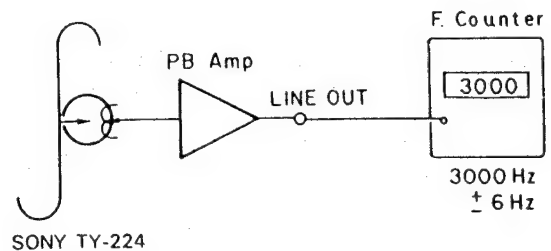
### 2. Azimuth adjustment

- 2-1 After verifying the tape playback, load the test tape (A-BEX TCC-153).
- 2-2 Playback the test tape and make any necessary adjustment by turning the azimuth adjustment nut so that A and B in the Lissajous wave figure are at the maximum and minimum levels respectively.



### 3. Tape Speed Verification and Adjustment

- 3-1 Connect the frequency counter to the LINE OUT terminal and load a test tape (SONY TY-224)
- 3-2 Playback the test tape. When the test tape playback stabilizes at the center part of the tape, adjust the regulator on the back side of the capstan motor so that the frequency counter reading is set within the range of  $3000 \text{ Hz} \pm 6 \text{ Hz}$ .

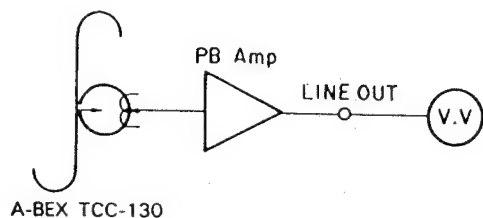




## 4. Playback System Adjustment

### 4-1 Playback level

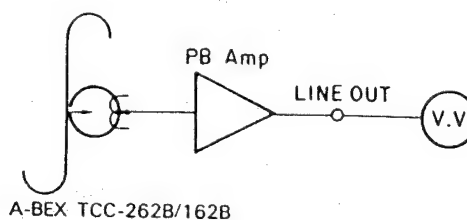
Playback a test tape for Dolby standard level (A-BEX TCC-130). Adjust RT101 (Lch) and RT201 (Rch) so that the LINE OUT terminal level is at  $-2$  dB (0.620 V).



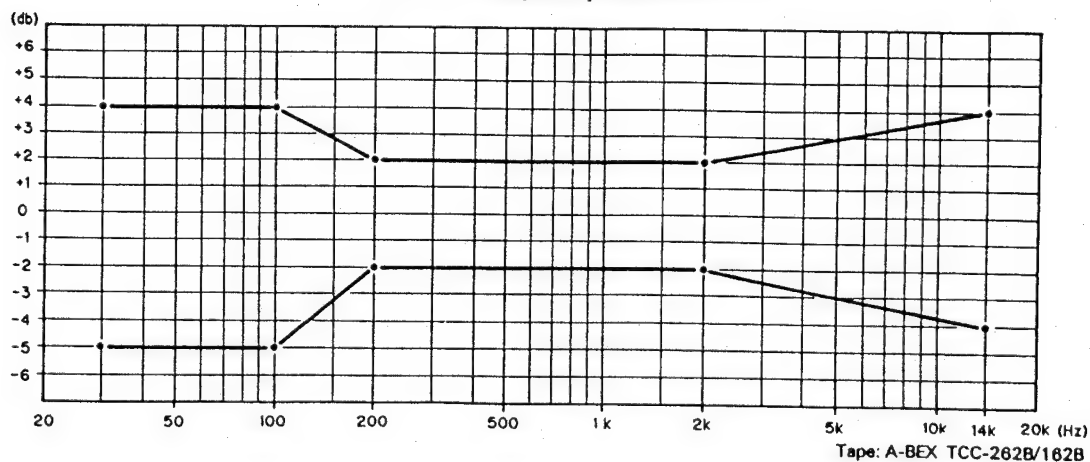
### 4-2 Verifying playback frequency characteristics

Playback the test tape (A-BEX TCC-262B/162B) and verify that the frequency characteristics conform to the specified standard.

**Note:** Before checking the playback frequency response, first adjust the azimuth using the 8 kHz signal at the beginning of the test tape (A-BEX TCC-262B). Also, after checking the playback frequency, make sure to readjust the azimuth with the test tape (A-BEX TCC-153) and then lock the adjustment screw.



Playback frequency characteristics



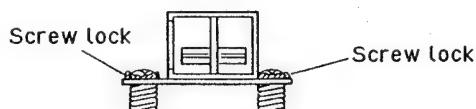
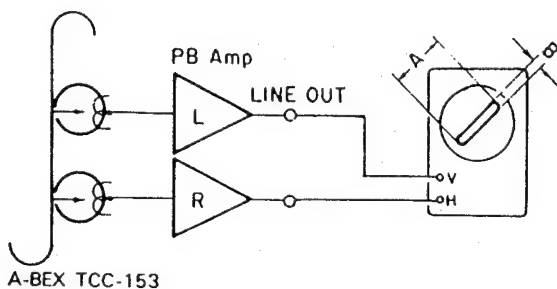
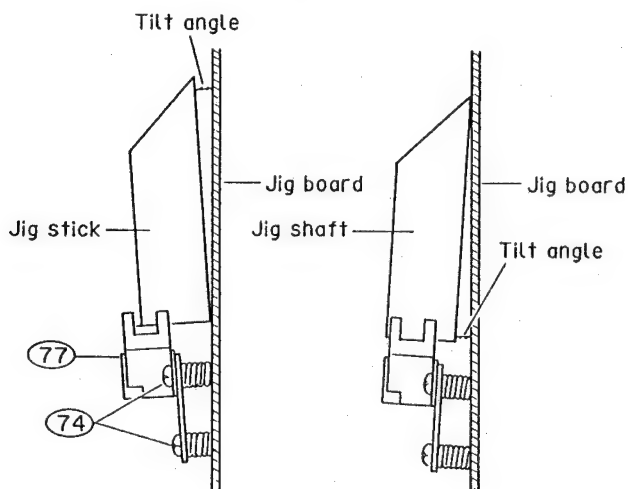


#### 4-2 Adjustment of tilt angle

- (1) Set THG-801 (jig board) in the mechanical unit and place THG-801 (jig shaft) on the recording head to inspect the gap between the jig board. If the jig shaft is tilted forward, the tilt screw (74) is too tight. Loosen it slightly and adjust the tilt screw (74) until the jig stick is parallel to the jig board and the gap is completely eliminated.
- (2) Readjusting the tilt may cause the height adjustment to slip. After adjusting the tilt, be sure to verify the height. If the height is misaligned, turn the special height adjustment screw (74) and the tilt screw (74) to the same angle to shift the recording/playback head so it is parallel to the jig board for height readjustment. After the adjustment is completed, tighten the lock nuts.

#### 4-3 Azimuth Adjustment

Playback test tape A-BEX TCC-153 and perform the adjustment by turning the azimuth adjustment screw (74) until A and B in the Lissajous wave figure are at the maximum and the minimum positions respectively. After azimuth adjustment is completed, check again to make sure there is no dislocation on the head height with the readjusting jig THG-801. After the adjustment is completed, secure the lock nuts on the adjusted parts.



#### 5. Erasure Head (78) Exchange

- 5-1 Remove the locking screw (74) for the erasure head.
- 5-2 Remove the solder on the head wire, and separate the mechanical unit to dismount the erasure head.

#### 6. Tape guide height verification

Set the jig board THG-801 on the mechanical unit. Adjust it by turning the height adjustment screw (74) so that the 3.8 mm part on the jig stick THG-801 jig shaft move without contacting the tape guide part of the tape guide.

#### 7. Verifying fast-forwarding torque

Load a cassette-type torque meter and verify that the reading on the torque meter at the median value is 30–70 g-cm during playback.

If the reading is outside the standard, verify the voltage of the reel motor ( $4.1\text{ V} \pm 0.3\text{ V}$ ). If the voltage is low the torque is weak and when the voltage is high the torque is strong.

Also verify the reel thrusting gutter in Item 8.

#### 8. Verification Reel Driver Thrust Movement

Verify that the thrust movement is 3.0 to 4.0 mm.

#### 9. FF and REW Torque Verification

- When using cassette-type torque meter:  
Verify that the readings at the end of the fast-forward and rewind is 90–180 g-cm.
- Load the cassette half-modified jig and hook the tip of a dial tension meter (full scale 100–300 g) on the triangle part. Switch to the FF (REW) position and feed a tape at a somewhat slower pace than the speed of the tape that is rolled in. Verify that the value on the dial tension meter at that time is more than 90 g-cm.

#### 10. Back tension torque verification for recording/playback

Load a cassette-type torque meter to verify that the reading on the torque meter for recording/playback is 6 to 12 g-cm and there is no unevenness.

If the reading is outside the standard values, verify the reel thrust gutter or replace the REEL BASE BLK (82).

#### 11. FF and REW Time Verification

Load a DENON HD-7E/60 cassette tape and verify that the FF and REW time is 80 to 110 seconds. If the reading is outside the standard values, verify Items 8 and 10.

#### 12. Accidental erasure prevention, metal and chrome switch function verification

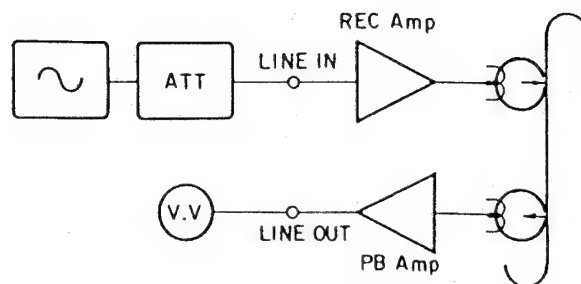
Verify that switch (9) is functioning normally depending on whether the hole is present or not.



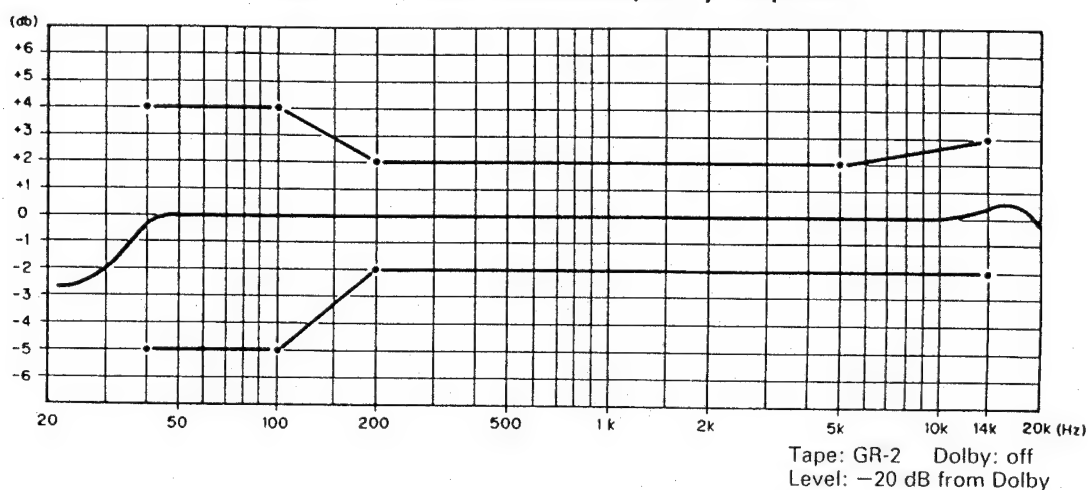
## 5. Recording System Adjustment

### 5-1 Adjusting recording/playback comprehensive frequency characteristics

- (1) Load a test tape DENON GR-2/60. Record with a  $-38$  dB 1 kHz input level signal into the LINE IN terminal and playback.
- (2) Make a sample recording using a 10-kHz input signal and playback this recording. Adjust RT103 (left channel) and RT203 (right channel) so that they conform to the following specified characteristics.



**Record/Playback Overall Frequency Response**



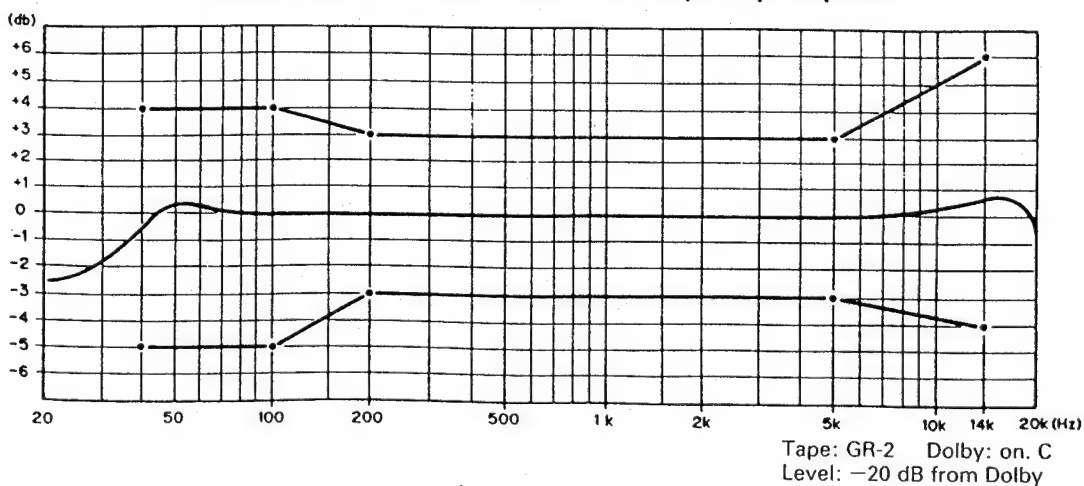
### 5-2 Recording/Playback Level Adjustment

- (1) Load the test tape DENON GR-2/60. Make a sample recording with the 1 kHz ( $-38$  dB) signal and play this section back.
- (2) Adjust RT-102 (Lch) and RT-202 (Rch) so that the output from LINE OUT terminal is the same as the output at recording monitoring time.

### 5-3 Dolby C recording and playback comprehensive frequency characteristics verification

- (1) Set the Dolby NR switch at "C" position.
- (2) Use a test tape DENON GR-2/60 and record and playback as in Item 5-1 to verify that they satisfy the characteristics standards.

**Dolby C Record/Playback Overall Frequency Response**





## PARTS LIST OF KU-9292 AUDIO/METER UNIT

Ref. No.	Part No.	Part Name	Remarks
<b>SEMICONDUCTORS GROUP</b>			
IC103	262 0276 005	IC HD14066BP	
IC104	263 0424 902	IC M5218FP (TAPE)	
IC301	262 0864 006	IC UPC4570C	
IC302	263 0715 006	IC CXA1330S	
IC304	263 0711 000	IC M5218AP	
IC305	263 0565 007	IC BA15218	
IC306	263 0715 006	IC CXA1330S	
IC307, 308	263 0565 007	IC BA15218	
IC309	263 0354 001	IC UPC1297CA	
IC310	263 0565 007	IC BA15218	
IC601	263 0565 007	IC BA15218	
IC602, 603	263 0620 007	IC BA10393	
IC604, 605	262 1295 001	IC UPD4094BC	
IC606	262 1995 000	μComputer UPD75212ACW-A89	
IC609	499 0150 008	Remote Sensor SBX1610-52	
IC901	263 0810 008	IC NJM7808A (S)	
IC902	263 0503 001	IC NJM7908A	
IC903	263 0793 002	IC JM7806A (S)	
IC904, 905	262 0447 009	IC BA6109U1	
TR101, 102	273 0245 900	Transistor 2SC2603E/F T	
TR103	275 0048 912	Transistor 2SK381 (B)/(C)-T	
TR105	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR106	273 0245 900	Transistor 2SC2603E/F T	
TR108 ~110	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR111	273 0245 900	Transistor 2SC2603E/F T	
TR201, 202	273 0245 900	Transistor 2SC2603E/F T	
TR203	275 0048 912	Transistor 2SK381 (B)/(C)-T	
TR205	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR206	273 0245 900	Transistor 2SC2603E/F T	
TR208 ~210	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR211	273 0245 900	Transistor 2SC2603E/F T	
TR301	269 0019 904	Transistor DTA143XS (4.7K-10K)T	Built in Resistor
TR302	269 0062 906	Transistor DTC124ES (22K-22K)T	Built in Resistor
TR304, 305	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR306, 307	273 0245 900	Transistor 2SC2603E/F T	
TR308	272 0025 907	Transistor 2SB562 (C)TF	
TR311	269 0040 902	Transistor DTC144ES (47K-47K)	Built in Resistor
TR316	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR317	269 0040 902	Transistor DTC144ES (47K-47K)	Built in Resistor
TR321, 322	269 0018 905	Transistor DTC143ES (4.7K-4.7K)T	Built in Resistor
TR323	269 0022 904	Transistor DTA143ES (4.7K-4.7K)T	Built in Resistor
TR601	269 0112 908	Transistor DTC144WS (47K-22K)T	Built in Resistor

Ref. No.	Part No.	Part Name	Remarks
TR604, 605	269 0082 902	Transistor DTC144EKT96	Built in Resistor
TR850	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR904	272 0025 907	Transistor 2SB562 (C)TF	
TR908	269 0015 908	Transistor DTC124XS (22K-47K)T	Built in Resistor
TR909	272 0025 907	Transistor 2SB562 (C)TF	
TR910	269 0090 907	Transistor DTC143XS-T	Built in Resistor
D101, 201	276 0620 906	Diode (Chip) 1SS354TE-17	
D301, 302	276 0432 903	Diode 1SS270A	
D304, 305	276 0468 906	Zener Diode HZS9B-1TD	
D306 ~308	276 0432 903	Diode 1SS270A	
D310	276 0432 903	Diode 1SS270A	
D311	276 0468 906	Zener Diode HZS9B-1TD	
D312	276 0432 903	Diode 1SS270A	
D314	276 0468 906	Zener Diode HZS9B-1TD	
D601	276 0432 903	Diode 1SS270A	
D605	276 0432 903	Diode 1SS270A	
D610 ~613	276 0432 903	Diode 1SS270A	
D651 ~654	276 0432 903	Diode 1SS270A	
D656 ~659	276 0432 903	Diode 1SS270A	
D661 ~666	276 0432 903	Diode 1SS270A	
D669	276 0432 903	Diode 1SS270A	
D701	276 0432 903	Diode 1SS270A	
D702	276 0432 903	Diode 1SS270A	
D707	276 0432 903	Diode 1SS270A	
D777	276 0432 903	Diode 1SS270A	
D901 ~906	276 0553 905	Diode 1SR35-200A (T93X)	
D909, 910	276 0432 903	Diode ISS270A	
D911, 912	276 0553 905	Diode 1SR35-200A (T93X)	
D914	276 0483 907	Zener Diode HZS30-1TD	
D915	276 0468 906	Zener Diode HZS9B-1TD	
D917	276 0460 904	Zener Diode HZS5C-1TD	
D918	276 0461 903	Zener Diode HZS6A-1TD	
D919	276 0466 908	Zener Diode HZS7C-1TD	
D920	276 0471 906	Zener Diode HZS11B-1TD	
D921 ~923	276 0553 905	Diode 1SR35-200A (T93X)	
<b>RESISTORS GROUP</b> (not included Carbon Film $\pm 5\%$ 1/4W type)			
VR301	211 0734 002	Variable 5K ohm (INPUT)	V1420HFA502R
VR302	211 0735 001	Variable 10K ohm (BALANCE)	V09V25FW103-
VR303	211 0706 001	Variable 1K ohm (BIAS)	V09V25FB102K
VR304	211 0736 000	Variable 10K ohm (CD CYNCR)	V09V25FA03
RT101	211 6093 954	Adjust 22K ohm	V06PB223 T
RT103	211 6093 967	Adjust 47K ohm	V06PB473 T
RT104	211 6093 954	Adjust 22K ohm	V06PB223 T
RT201	211 6093 954	Adjust 22K ohm	V06PB223 T
RT203	211 6093 967	Adjust 47K ohm	V06PB473 T
RT204	211 6093 954	Adjust 22K ohm	V06PB223 T



Ref. No.	Part No.	Part Name	Remarks
R003, 004	247 1018 904	Chip 0 ohm	RM73B20R0KT
R009	247 1018 904	Chip 0 ohm	RM73B20R0KT
R010, 011	247 1018 904	Chip 0 ohm	RM73B20R0KT
R012, 013	247 0018 905	Chip 0 ohm	RM73B--0R0KT
R014	247 1018 904	Chip 0 ohm	RM73B20R0KT
R016	247 1018 904	Chip 0 ohm	RM73B20R0KT
R018	247 0018 905	Chip 0 ohm	RM73B--0R0KT
-020			
R022	247 1018 904	Chip 0 ohm	RM73B20R0KT
R024	247 1018 904	Chip 0 ohm	RM73B20R0KT
R025	247 0018 905	Chip 0 ohm	RM73B--0R0KT
R026, 028	247 1018 904	Chip 0 ohm	RM73B20R0KT
R101	247 0011 944	Chip 47K ohm	RM73B--473JT
R103	247 0006 920	Chip 330 ohm	RM73B--331JT
R104	247 0010 974	Chip 24K ohm	RM73B--243JT
R105	247 0013 984	Chip 470K ohm	RM73B--474JT
R112	247 0005 976	Chip 200 ohm	RM73B--201JT
R117	247 0015 940	Chip 2.2M ohm	RM73B--225JT
R120	247 0011 944	Chip 47K ohm	RM73B--473JT
R121	247 0012 927	Chip 100K ohm	RM73B--104JT
R127	247 0009 985	Chip 10K ohm	RM73B--103JT
R128	247 0005 905	Chip 100 ohm	RM73B--101JT
R131	247 0010 987	Chip 27K ohm	RM73B--273JT
R132	247 0011 944	Chip 47K ohm	RM73B--473JT
△ R134	247 2315 912	Carbon (Fusible) 10 ohm	RD14B2E100GFRST
R137	247 0009 943	Chip 6.8K ohm	RM73B--682JT
R153	247 0012 969	Chip 150K ohm	RM73B--154JT
R160	247 0009 927	Chip 5.6K ohm	RM73B--562JT
R161, 162	247 0010 929	Chip 15K ohm	RM73B--153JT
R164	247 0006 920	Chip 330 ohm	RM73B--331JT
R165	247 0011 902	Chip 33K ohm	RM73B--333JT
R201	247 0011 944	Chip 47K ohm	RM73B--473JT
R203	247 0006 920	Chip 330 ohm	RM73B--331JT
R204	247 0010 974	Chip 24K ohm	RM73B--243JT
R205	247 0013 984	Chip 470K ohm	RM73B--474JT
R212	247 0005 976	Chip 200 ohm	RM73B--201JT
R217	247 0015 940	Chip 2.2M ohm	RM73B--225JT
R220	247 0011 944	Chip 47K ohm	RM73B--473JT
R221	247 0012 927	Chip 100K ohm	RM73B--104JT
R227	247 0009 985	Chip 10K ohm	RM73B--103JT
R228	247 0005 905	Chip 100 ohm	RM73B--101JT
R231	247 0010 987	Chip 27K ohm	RM73B--273JT
R232	247 0011 944	Chip 47K ohm	RM73B--473JT
△ R234	241 2315 912	Carbon (Fusible) 10 ohm	RD14B2E100GFRST
R237	247 0009 943	Chip 6.8K ohm	RM73B--682JT
R253	247 0012 969	Chip 150K ohm	RM73B--154JT
R260	247 0009 927	Chip 5.6K ohm	RM73B--562JT
R261, 262	247 0010 929	Chip 15K ohm	RM73B--153JT
R264	247 0006 920	Chip 330 ohm	RM73B--331JT
R265	247 0011 902	Chip 33K ohm	RM73B--333JT
R308	247 0011 944	Chip 47K ohm	RM73B--473JT
R314	247 0008 915	Chip 2K ohm	RM73B--202JT
R320	247 0012 927	Chip 100K ohm	RM73B--104JT
R321	247 0006 962	Chip 470 ohm	RM73B--471JT
R322	247 0012 927	Chip 100K ohm	RM73B--104JT
R323	247 0004 922	Chip 47 ohm	RM73B--470JT
R324	247 0011 960	Chip 56K ohm	RM73B--563JT
R325	247 0012 901	Chip 82K ohm	RM73B--823JT
R326	247 0010 987	Chip 27K ohm	RM73B--273JT
R327	247 0009 927	Chip 5.6K ohm	RM73B--562JT

Ref. No.	Part No.	Part Name	Remarks
R328, 329	247 0009 985	Chip 10K ohm	RM73B--103JT
R331, 332	247 0012 943	Chip 120K ohm	RM73B--124JT
△ R333	241 2315 925	Carbon (Fusible) 22 ohm	RD14B2E220GFRST
334			
R338	247 0009 985	Chip 10K ohm	RM73B--103JT
R339	247 0014 967	Chip 1M ohm	RM73B--105JT
R341	247 0008 928	Chip 2.2K ohm	RM73B--222JT
R347	247 1009 984	Chip 10K ohm	RM73B2B103JT
R348	247 0094 985	Chip 10K ohm	RM73B--103JT
R601, 602	247 0010 987	Chip 27K ohm	RM73B--273JT
R603	247 0011 986	Chip 68K ohm	RM73B--683JT
R604	247 0005 905	Chip 100 ohm	RM73B--101JT
R605	247 0014 967	Chip 1M ohm	RM73B--105JT
R608	247 0012 998	Chip 200K ohm	RM73B--204JT
-615			
R616	247 0011 944	Chip 47K ohm	RM73B--473JT
R617	247 0012 927	Chip 100K ohm	RM73B--104JT
R618	247 0012 927	Chip 100K ohm	RM73B--104JT
-623			
R624	247 1009 984	Chip 10K ohm	RM73B2B103JT
R625	247 0009 985	Chip 10K ohm	RM73B--103JT
R626	247 0008 928	Chip 2.2K ohm	RM73B--222JT
R631	247 0009 985	Chip 10K ohm	RM73B--103JT
-635			
R636, 637	247 0011 902	Chip 33K ohm	RM73B--333JT
R638	247 0009 985	Chip 10K ohm	RM73B--103JT
R640	247 1009 984	Chip 10K ohm	RM73B2B103JT
R643, 644	247 1009 984	Chip 10K ohm	RM73B2B103JT
R645, 646	247 0007 945	Chip 1K ohm	RM73B--102JT
R648, 649	247 0009 985	Chip 10K ohm	RM73B--103JT
R701, 702	247 0010 987	Chip 27K ohm	RM73B--273JT
R703	247 0011 986	Chip 68K ohm	RM73B--683JT
R704	247 0005 905	Chip 100 ohm	RM73B--101JT
R705	247 0014 967	Chip 1M ohm	RM73B--105JT
R720	247 0013 900	Chip 220K ohm	RM73B--224JT
R721	247 0011 915	Chip 36K ohm	RM73B--363JT
R722, 723	247 0011 957	Chip 51K ohm	RM73B--513JT
R724, 725	247 0014 925	Chip 680K ohm	RM73B--684JT
R726, 727	247 0013 900	Chip 220K ohm	RM73B--224JT
R728, 729	247 0009 985	Chip 10K ohm	RM73B--103JT
R910	247 0012 927	Chip 100K ohm	RM73B--104JT
R912	247 0006 962	Chip 470 ohm	RM73B--471JT
-915			
R916	247 0007 987	Chip 1.5K ohm	RM73B--152JT
△ R917	244 0077 028	Metal oxide film 18 ohm 2W (Non-buring type)	RS14B3D180JNBF
△ R920	241 2315 912	Carbon (Fusible) 10 ohm	RD14B2E100GFRST
CAPACITORS GROUP			
C101	257 0004 987	Chip (Ceramic) 120pF/50V	CC73SL1H121JT
C102	255 1209 905	Film 0.0056μF/50V	CQ93M1H562JT
C103	254 3056 917	Electrolytic 1μF/50V (Bipolar)	CE04D1H010MBPT SME



Ref. No.	Part No.	Part Name	Remarks
C104	255 1217 900	Film 0.027μF/50V	CQ93M1H273JT
C106	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C110, 111	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C112	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C113	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME
C114	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C115	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C116	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C117	253 1179 945	Ceramic 220pF/50V	CK45B1H221KT DD-3
C123	254 4261 918	Electrolytic 47μF/50V	CE04W1H470MT SME
C124	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C125	253 9031 962	Ceramic 0.0027μF/25V	CK45=1E272KT
C126, 127	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C226, 227	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C128	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C129	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME
C130	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C131	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C132	253 9030 947	Ceramic 0.0047μF/25V	CK45=1E472KT
C133	254 4258 905	Electrolytic 4.7μF/35V	CE04W1V4R7MT SME
C134	254 4252 901	Electrolytic 22μF/10V	CE04W1A220MT SME
C135	256 1034 953	Metallized 0.068μF/50V	CF93A1H683JT
C136	253 9030 921	Ceramic 0.0022μF/25V	CK45=1E222KT
C137	257 0005 902	Chip (Ceramic) 150pF/50V	CC73SL1H151JT
C138	253 9031 991	Ceramic 0.0082μF/25V	CK45=1E822KT
C139	253 9030 934	Ceramic 0.0033μF/25V	CK45=1E332KT
C141	257 1010 970	Chip (Ceramic) 0.0056μF/50V	CK73B1H562KT
C142	257 0004 961	Chip (Ceramic) 100pF/50V	CC73SL1H101JT
△ C143	253 1131 909	Ceramic 390pF/500V	CK45B2H391KT
C144	257 0006 985	Chip (Ceramic) 820pF/50V	CC73SL1H821JT
C145	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C146	257 0010 939	Chip (Ceramic) 0.018μF/50V	CK73B1H183KT
C147	257 0010 942	Chip (Ceramic) 0.002μF/25V	CK73B1H223KT
C148	257 0004 961	Chip (Ceramic) 120pF/50V	CC73SL1H101JT
C149	257 0005 928	Chip (Ceramic) 180pF/50V	CC73SL1H181JT
C201	257 0004 987	Chip (Ceramic) 120pF/50V	CC73SL1H121JT
C202	255 1209 905	Film 0.0056μF/50V	CQ93M1H562JT
C203	254 3056 917	Electrolytic 1μF/50V (Bipolar)	CE04D1H010MBPT SME
C204	255 1217 900	Film 0.027μF/50V	CQ93M1H273JT
C206	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C210, 211	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C212	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C213	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME
C214	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C215	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C216	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME

Ref. No.	Part No.	Part Name	Remarks
C217	253 1179 945	Ceramic 220pF/50V	CK45B1H221KT DD-3
C223	254 4261 918	Electrolytic 47μF/50V	CE04W1H470MT SME
C224	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C225	253 9031 962	Ceramic 0.0027μF/25V	CK45=1E272KT
C228	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C229	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME
C230	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C231	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C232	253 9030 947	Ceramic 0.0047μF/25V	CK45=1E472KT
C233	254 4258 905	Electrolytic 4.7μF/35V	CE04W1V4R7MT SME
C234	254 4252 901	Electrolytic 22μF/10V	CE04W1A220MT SME
C235	256 1034 953	Metallized 0.068μF/50V	CF93A1H683JT
C236	253 9030 921	Ceramic 0.0022μF/25V	CK45=1E222KT
C237	257 0005 902	Chip (Ceramic) 150pF/50V	CC73SL1H151JT
C238	253 9031 991	Ceramic 0.0082μF/25V	CK45=1E822KT
C239	253 9030 934	Ceramic 0.0033μF/25V	CK45=1E332KT
C241	257 0009 979	Chip (Ceramic) 0.0056μF/50V	CK73B1H562KT
C242	257 0004 961	Chip (Ceramic) 100pF/50V	CC73SL1H101JT
△ C243	253 1131 909	Ceramic 390pF/500V	CK45B2H391KT
C244	257 0006 985	Chip (Ceramic) 820pF/50V	CC73SL1H821JT
C245	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C246	257 0010 939	Chip (Ceramic) 0.018μF/50V	CK73B1H183KT
C247	257 0010 942	Chip (Ceramic) 0.022μF/25V	CK73B1E223KT
C248	257 0004 961	Chip (Ceramic) 120pF/50V	CC73SL1H101JT
C249	257 0005 928	Chip (Ceramic) 180pF/50V	CC73SL1H181JT
C301	254 4252 969	Electrolytic 470μF/10V	CE04W1A471MT SME
C302	254 4252 969	Electrolytic 470μF/10V	CE04W1A471MT SME
C303, 304	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C305	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C307	257 0009 940	Chip (Ceramic) 0.0033μF/50V	CK73B1H332KT
C308	254 4252 901	Electrolytic 22μF/10V	CE04W1A220MT SME
C309	257 0010 942	Chip (Ceramic) 0.022μF/25V	CK73B1E223KT
C311	257 0009 966	Chip (Ceramic) 0.0047μF/50V	CK73B1H472KT
C312, 313	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C314	253 9031 904	Ceramic 0.047μF/25V	CK45=1E473KT
C315	253 4535 942	Ceramic 4pF/50V	CC45SL1H040CT DD-3
C316	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C317	254 4252 927	Electrolytic 47μF/10V	CE04W1A470MT SME



Ref. No.	Part No.	Part Name	Remarks
C320	253 9031 917	Ceramic 0.068μF/25V	CK45=1E683KT
C321	255 4120 900	Film 0.0068μF/100V	CQ93P2A682JT
C324	254 4256 949	Electrolytic 100μF/25V	CE04W1E101MT SME
C326, 327	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C330	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C331	257 0009 995	Chip (Ceramic) 0.0082μF/50V	CK73B1H822KT
C332, 333	257 0009 940	Chip (Ceramic) 0.0033μF/50V	CK73B1H332KT
C334, 335,	257 0014 935	Chip (Ceramic) 0.1μF/25V	CK73F1E104ZT
C336	257 0008 983	Chip (Ceramic) 0.001μF/50V	CK73B1H102KT
C341	257 0010 942	Chip (Ceramic) 0.022μF/25V	CK73B1E223KT
C342	257 0009 924	Chip (Ceramic) 0.0022μF/50V	CK73B1H222KT
C343	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C601	254 4260 964	Electrolytic 3.3μF/50V	CE04W1H3R3MT SME
C602, 603	257 0008 983	Chip (Ceramic) 0.001μF/50V	CK73B1H102KT
C610	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C620	253 9031 917	Ceramic 0.068μF/25V	CK45=1E683KT
C622	253 9031 917	Ceramic 0.068μF/25V	CK45=1E683KT
C623	253 9031 917	Ceramic 0.068μF/25V	CK45=1E683KT
C625	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C632 ~639	257 0008 983	Chip (Ceramic) 0.001μF/50V	CK73B1H102KT
C640	257 0008 983	Chip (Ceramic) 0.001μF/50V	CK73B1H102KT
C701	254 4260 964	Electrolytic 3.3μF/50V	CE04W1H3R3MT SME
C799	254 4256 907	Electrolytic 10μF/25V	CE04W1E100MT SME
C850	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C900	254 4403 721	Electrolytic 2200μF/25V	CE04W1E222MC SMG
C901, 902	254 4403 718	Electrolytic 1000μF/25V	CE04W1E102MC SMG
C903	254 4403 721	Electrolytic 2200μF/25V	CE04W1E222MC SMG
C904, 905	254 4252 930	Electrolytic 100μF/10V	CE04W1A101MT SME
C907	254 4414 707	Electrolytic 470μF/50V	CE04W1A471MC SMG
C908	254 4258 947	Electrolytic 47μF/35V	CE04W1V470MT SME
C909	254 4252 927	Electrolytic 47μF/10V	CE04W1A470MT SME
C910	254 4258 947	Electrolytic 47μF/35V	CE04W1V470MT SME
C911	254 4256 952	Electrolytic 220μF/25V	CE04W1E221MT SME
C912	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C915	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C917	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT

Ref. No.	Part No.	Part Name	Remarks
C918	257 0010 942	Chip (Ceramic) 0.022μF/25V	CK73B1E223KT
C919	257 0010 900	Chip (Ceramic) 0.01μF/50V	CK73B1H103KT
C920	254 4255 717	Electrolytic 4700μF/16V	CE04W1C472MC SME
C921	259 0007 715	Electrolytic 4700μF/5.5V	SB CAP---472-C

## OTHER PARTS

FL601	393 4128 000	FL Tube	FIP6BCM6
JK301	204 8261 003	4P Pin Jack	
JK303	204 8264 026	Head Phone Jack	
JK304	204 8416 007	Mini Jack	
L101	231 0825 009	:Bias Filter	
L102	232 0109 003	:MPX Filter	
L103	235 0020 945	Inductor 153JT	
L104	235 0020 903	Inductor 682JT	
L105	239 0010 009	:HX Step up coil	
L201	231 0825 009	:Bias Filter	
L202	232 0109 003	:MPX Filter	
L203	235 0020 945	Inductor 153JT	
L204	235 0020 903	Inductor 682JT	
L205	239 0010 009	:HX Step up coil	
L301	231 0078 005	:Oscillator Coil	
SW651	212 4388 907	Tact Switch	
~654			
SW656	212 4388 907	Tact Switch	
~659			
SW661	212 4388 907	Tact Switch	
~666			
XT601	399 0107 007	Ceramic Resonator	CTS4.19MGW
CB291	205 0491 049	21P FFC Connector Base	Meter
CN141	205 0343 058	5P Connector Base (KR-PH)	Input VR
CN151	205 0343 032	3P Connector Base (KR-PH)	H/P Jack
CN171	205 0343 061	6P Connector Base (KR-PH)	Motor R/E Head
CN172	205 0343 045	4P Connector Base (KR-PH)	PB Head
CN691	205 0491 049	21P FFC Connector Base	
CN901	205 0711 075	7P TBG Connector Base	Power
W141	203 8207 006	5P KR-DA Connector Cord	
W151	203 4753 046	3P KR-DA Connector Cord	H/P Jack
W601	204 2257 071	9P KR-DA Connector Cord	
W892	204 2257 068	9P KR-DA Connector Cord	

## WARNING:

- Parts marked with  and/shading have special characteristics important to safety.

Be sure to use the specified parts for replacement.



# PARTS LIST OF 3U-2337 POWER SUPPLY UNIT

Ref. No.	Part No.	Part Name	Remarks
SW001	212 0286 003	POWER SWITCH	
C001	253 8014 702	Ceramic CAPACITOR 0.01 $\mu$ /AC400V	CK45F2GAC103MC
CN901	205 0711 075	7P TBG CONN.BASE	
△	233 5756 001	POWER TRANS	Europe, U.K., Australia
△	233 5758 009	POWER TRANS	U.S.A., Canada
△	233 5760 000	POWER TRANS	Multiple Voltage (Asia)
△	212 4698 008	VOLTAGE SELECTOR	Multiple Voltage (Asia) Only

# PARTS LIST OF PACKING & ACCESSORIES

Ref. No.	Part No.	Part Name	Remarks	Q'ty
	504 0092 060	STYRENE PAPER	For AC ORD	1
	505 0131 050	CABINET COVER		1
	503 0704 106	PACKING ASS'Y		1
	503 9260 007	CUSHION	Australia, U.K., Only	2
	502 9130 008	PAD ASS'Y	Australia, U.K., Only	1
	501 9254 046	CARTON CASE		1
	513 9111 001	COLOR LABEL (GOLD)	(Gold) Only	1
	505 0038 030	PORY COVER		1
	511 9371 007	INST. MANUAL	Europe, U.K., Australia	1
	511 9370 008	INST. MANUAL	U.S.A., Canada, Multiple Voltage (Asia)	1
	511 9372 006	INST. MANUAL	Asia Only	1
	203 2360 004	2P PIN CORD		2
	203 5013 002	3P MINI PLUG CORD		1
	515 0455 005	TAPE CATALOG (E2)	Europe, U.S.A. Only	1
△	203 3667 007	PLUG ADAPTER	Multiple Voltage (Asia) Only	1



# PARTS LIST OF EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks
⊙ 1	411 9124 006	CHASSIS	
⊙	411 9124 022	CHASSIS	(Gold)
⊙ 2	412 2523 102	EARTH BRACKET	
⊙ 3	105 0787 107	BOTTOM COVER	
4	338 9024 005	CASSETTE MECHA. (CMAH)	
△ 5	233 5985 005	POWER TRANS.	Europe, U.K., Australia
△	233 5758 009	POWER TRANS.	U.S.A., Canada
△	233 5760 000	POWER TRANS.	Multiple Voltage (Asia)
△ 6	212 0286 003	POWER SWITCH	SW001
△ 7	206 2063 009	AC CORD WITH PLUG	Europe
△	206 2127 000	AC CORD WITH LABEL	U.K.
△	206 2060 002	AC CORD	U.S.A., Canada
△	206 2122 005	AC CORD	Australia
△	200 6031 026	AC CORD	Multiple Voltage (Asia)
△ 8	445 0056 008	CORD BUSH	
⊙ 9	412 2008 012	BUSHING PLATE	
⊙ 10	412 3401 003	MECHA. BRACKET	
⊙ 11	414 0637 009	SHIELD LABEL	
12	104 0208 201	FOOT ASS'Y	
⊙ 13	KU- 9292	AUDIO/METER P.W.B. UNIT	
13-1		AUDIO P.W.B.	
13-2		METER P.W.B.	
13-3		H/P JACK P.W.B.	
13-4		INPUT VOL. P.W.B.	
⊙ 14	3U- 2337	POWER TRANS. P.W.B. UNIT	
15	205 0712 074	7P TBG-S CONNECTOR	
16	204 8261 003	4P PIN JACK	JK301
17	204 8416 007	MINI JACK	
23	393	FL TUBE	
25	431 0310 004	POWER SW. LEVER ASS'Y	
	431 0310 020	POWER SW. LEVER ASS'Y	(Gold)
26	113 1481 306	PUSH KNOB (B)	
	113 1481 322	PUSH KNOB (B)	(Gold)
27	113 1436 335	FUNCTION KEY	
	113 1436 351	FUNCTION KEY	(Gold)
28	113 1480 200	PUSH KNOB (A)	
	113 1480 226	PUSH KNOB (A)	(Gold)
29	113 1438 003	EJECT KNOB	
	113 1438 029	EJECT KNOB	(Gold)
30	112 0515 131	VOL. KNOB	
	112 0515 144	VOL. KNOB	(Gold)
31	112 0727 000	VOL. KNOB (C)	
	112 0727 013	VOL. KNOB (C)	(Gold)
⊙ 33	103 9194 009	FRONT ESC. ASS'Y	
⊙	103 9194 012	FRONT ESC. ASS'Y	(Gold)
⊙ 34	144 9195 009	FRONT PANEL	
⊙	144 9195 012	FRONT PANEL	(Gold)
35	103 1511 305	CASSETTE BOX	
36	463 0655 009	CASSETTE SPRING	
37	463 0659 005	BOX SPRING (R)	
38	103 9195 008	CASSETTE WINDOW (A) ASS'Y	
	103 9195 011	CASSETTE WINDOW (A) ASS'Y	(Gold)
39	421 9007 007	MINI DAMPER	
⊙ 40	414 0595 015	EARTH PLATE	
⊙ 41	203 0325 067	1P CONTACT ASS'Y	

Ref. No.	Part No.	Part Name	Remarks
⊙ 45	102 0434 406	TOP COVER	
⊙	102 0434 419	TOP COVER	(Gold)
101	473 7508 017	3×10 CBTS (P)-B	
102	477 0262 006	SPECIAL SCREW	
103	473 7502 013	4×10 CBTS (P)-Z	
104	473 7503 038	4×10 CTTS (P)-BK	
	473 7503 041	4×10 CTTS (P)-NI	(Gold)
105	473 7500 044	3×8 CBTS (P)-B	
106	473 7002 018	3×8 CBTS (S)-Z	
107	473 7001 035	2.6×6 CBTS (S)-Z	

## WARNING:

- Parts marked with △ and/or shading have special characteristics important to safety.  
Be sure to use the specified parts for replacement.
- (Gold) in the Remarks column refers with gold front panels.
- Part indicated with the mark ⊙ are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.



# DENON

Hi-Fi Component

## SERVICE MANUAL MODEL **DRM-740** STEREO CASSETTE TAPE DECK

**SUPPLEMENT**  
76



Please use this Supplement when repairing or adjusting products whose serial numbers (on the rear panel) have "76" as the 4th and 5th digits. (□□□ 76 □□□□□)

Since this Supplement contains only those pages which differ from the previously issued DRM-740 Service Manual (back page No. 0419), the Supplement should be used together with the DRM-740 Service Manual whenever repairs and adjustments are being carried out.

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## NIPPON COLUMBIA CO., LTD.



# PARTS LIST OF KU-9299 DISPLAY UNIT

Ref. No	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC602, 603 IC606	263 0620 007 262 1995 000	IC BA10393 μ-Computer UPD75212ACW-A89	Built in Resistor
IC609 TR601	499 0150 008 269 0112 908	Remote Sensor SBX1610-52 Transistor DTC144WS (47K-22K)T	
TR604, 605	269 0020 906	Transistor DTC114ES (10K-10K) T	
D605	276 0432 903	Diode 1SS270A TE	
D610~613	276 0432 903	Diode 1SS270A TE	
D651~654	276 0432 903	Diode 1SS270A TE	
D656~659	276 0432 903	Diode 1SS270A TE	
D661~666	276 0432 903	Diode 1SS270A TE	
D702	276 0432 903	Diode 1SS270A TE	
D707	276 0432 903	Diode 1SS270A TE	Built in Resistor
D777	276 0432 903	Diode 1SS270A TE	
RESISTORS GROUP (not included Carbon Film ±5% 1/4W type)			
VR301	211 0734 002	Variable 5 Kohm(INPUT)	V1420HFA502R
CAPACITORS GROUP			
C602, 603	253 9030 905	Ceramic 0.001μF/25V	CK45-1E102KT
C610	254 4260 951	Electolytic 2.2μF/50V	CE04W1H2R2MT SME
C620	253 9031 917	Ceramic 0.068μF/25V	CK45-1E683KT
C625	254 4260 948	Electolytic 1μF/50V	CE04W1H010MT SME
C632-640	253 9030 905	Ceramic 0.001μF/25V	CK45-1E102KT
OTHER PARTS			
SW651~654	212 4388 907	Tact Switch	BJ281GK CST4.19MGW
SW656~659	212 4388 907	Tact Switch	
SW661~666	212 4388 907	Tact Switch	
FL601	393 8018 006	FL Tube	
XT601	399 0107 007	Ceramic Resonator	
JK303	204 8264 026	Head Phone Jack	
CN291	205 0491 049	21P FFC Connector Base	

# PARTS LIST OF KU-9300 AUDIO1 UNIT

Ref. No	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC104	263 0711 000	IC M5218AP	
IC305	263 0565 007	IC BA15218	
IC306	263 0715 006	IC CXA1330S	
IC307	263 0565 007	IC BA15218	
IC309	263 0354 001	IC UPC1297CA	Built in Resistor
TR103	275 0048 912	Transistor 2SK381 (B)/(C)-T	
TR105	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR106	273 0245 900	Transistor 2SC2603E/F T	
TR108-110	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR203	275 0048 912	Transistor 2SK381 (B)/(C)-T	
TR205	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR206	273 0245 900	Transistor 2SC2603E/F T	
TR208-210	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR304, 305	269 0015 908	Transistor DTC124XS (22K-47K) T	
TR306, 307	273 0245 900	Transistor 2SC2603E/F T	Built in Resistor
TR308	272 0025 907	Transistor 2SB562(C)TF	
TR311	269 0040 902	Transistor DTC144ES (47K-47K) T	
D101	276 0432 903	Diode 1SS270A TE	
D201	276 0432 903	Diode 1SS270A TE	
D304, 305	276 0468 906	Zener Diode HZS9B-1 TD	
RESISTORS GROUP (not included Carbon Film ±5% 1/4W type)			
VR302	211 0735 001	Variable 10K ohm (BALANCE)	V09V25FW103-
VR303	211 0706 001	Variable 1K ohm (BIAS)	V09V25FB102K
VR304	211 0736 000	Variable 10K ohm (OUTPUT)	V09V25FA103
RT103	211 6093 697	Adjust 47K ohm	V06PB473T
RT104	211 6047 049	Adjust 22K ohm	V06PB223
RT203	211 6093 967	Adjust 47K ohm	V06PB473T
RT204	211 6047 049	Adjust 22K ohm	V06PB223
CAPACITORS GROUP			
C123	254 4261 918	Electolytic 47μF/50V	CE04W1H470MT SME
C124	254 4260 948	Electolytic 1μF/50V	CE04W1H010MT SME
C125	253 9031 962	Ceramic 0.0027μF/25V	CK45-1E272KT
C126, 127	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C128	254 4278 943	Electolytic 0.56μF/50V	CE04W1HR56MT SME
C129	254 4260 922	Electolytic 0.33μF/50V	CE04W1HR33MT SME
C130, 131	254 4254 909	Electolytic 10μF/16V	CE04W1C100MT SME
C132	253 9030 947	Ceramic 0.0047μF/25V	CK45-1E472KT
C133	254 4258 905	Electolytic 4.7μF/35V	CE04W1V4R7MT SME
C134	254 4252 901	Electolytic 22μF/10V	CE04W1A220MT SME
C135	256 1034 953	Metalized 0.068μF/50V	CF93A1H683JT
C136	253 9030 921	Ceramic 0.0022μF/25V	CK45-1E222KT
C137	256 1179 929	Ceramic 150pF/50V	CK45B1H151KT DD-3
C138	253 9031 991	Ceramic 0.0082μF/25V	CK45-1E822KT
C139	253 9030 934	Ceramic 0.0033μF/25V	CK45-1E332KT
C141	253 9033 988	Ceramic 0.0056μF/25V	CK45-1E562KT
C142	253 1179 903	Ceramic 100pF/50V	CK45B1H101KT DD-3
△ C143	253 1131 909	Ceramic 390pF/500V	CK45B2H391KT
C144	253 1111 903	Ceramic 820pF/50V	CK45B1H821KT DD-3
C145	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C146	253 9031 959	Ceramic 0.0018μF/25V	CK45-1E182KT
C147	253 9030 989	Ceramic 0.022μF/25V	CK45-1E223KT
C149	253 1179 932	Ceramic 180pF/50V	CK45B1H181KT DD-3
C223	254 4261 918	Electolytic 47μF/50V	CE04W1H470MT SME
C224	254 4260 948	Electolytic 1μF/50V	CE04W1H010MT SME
C225	253 9031 962	Ceramic 0.0027μF/25V	CK45-1E272KT
C226, 227	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C228	254 4278 943	Electolytic 0.56μF/50V	CE04W1HR56MT SME
C229	254 4260 922	Electolytic 0.33μF/50V	CE04W1HR33MT SME



# PARTS LIST OF KU-9301 AUDIO2 UNIT

Ref. No	Part No.	Part Name	Remarks
C230, 231	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C232	253 9030 947	Ceramic 0.0047μF/25V	CK45-1E472KT
C233	254 4258 905	Electrolytic 4.7μF/35V	CE04W1V4R7MT SME
C234	254 4252 901	Electrolytic 22μF/10V	CE04W1A220MT SME
C235	256 1034 953	Metalized 0.068μF/50V	CF93A1H683JT
C236	253 9030 921	Ceramic 0.0022μF/25V	CK45-1E222KT
C237	256 1179 929	Ceramic 150pF/50V	CK45B1H151KT DD-3
C238	253 9031 991	Ceramic 0.0082μF/25V	CK45-1E822KT
C239	253 9030 934	Ceramic 0.0033μF/25V	CK45-1E332KT
C241	253 9033 988	Ceramic 0.0056μF/25V	CK45-1E562KT
C242	253 1179 903	Ceramic 100pF/50V	CK45B1H101KT DD-3
▲ C243	253 1131 909	Ceramic 390pF/50V	CK45B2H391KT
C244	253 1111 903	Ceramic 820pF/50V	CK45B1H821KT DD-3
C245	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C246	253 9031 959	Ceramic 0.0018μF/25V	CK45-1E182KT
C247	253 9030 989	Ceramic 0.022μF/25V	CK45-1E223KT
C249	253 1179 932	Ceramic 180pF/50V	CK45B1H181KT DD-3
C309	253 9030 989	Ceramic 0.022μF/25V	CK45-1E223KT
C312, 313	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C314	253 9031 904	Ceramic 0.047μF/25V	CK45-1E473KT
C315	253 4535 942	Ceramic 4pF/50V	CC45SL1H040CT DD-3
C316	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C317	254 4252 927	Electrolytic 47μF/10V	CE04W1A470MT SME
C321	255 4120 900	Film 0.0068μF/100V	CQ93P2A682JT
C324	254 4256 949	Electrolytic 100μF/25V	CE04W1E101MT SME
C326, 327	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C330	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C331	253 9031 991	Ceramic 0.0082μF/25V	CK45-1E822KT
C332, C333	253 9030 934	Ceramic 0.0033μF/25V	CK45-1E332KT
C336	253 9030 905	Ceramic 0.001μF/25V	CK45-1E102KT
C622	253 9031 917	Ceramic 0.0068μF/25V	CK45-1E683KT
OTHER PARTS			
JK301	204 8261 003	4P Pin Jack	
L102	232 0109 003	MPX Filter	
L103	235 0020 945	Inductor 153JT	
L104	235 0020 903	Inductor 682JT	
L105	239 0010 009	HX Step up coil	
L202	232 0109 003	MPX Filter	
L203	235 0020 945	Inductor 153JT	
L204	235 0020 903	Inductor 682JT	
L205	239 0010 009	HX Step up coil	
L301	231 0078 005	Oscillator Coil	

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC103	262 0276 005	IC HD14066BP	
IC301	262 0864 006	IC UPC4570C	
IC302	263 0715 006	IC CXA1330S	
IC304	263 0711 000	IC M5218AP	
IC308	263 0565 007	IC BA15218	
IC310	263 0565 007	IC BA15218	
IC601	263 0565 007	IC BA15218	
IC604, 605	262 1295 001	IC UPD4094BC	
IC904, 905	262 0447 009	IC BA6109U1	
TR101, 102	273 0245 900	Transistor 2SC2603E/F T	
TR111	273 0245 900	Transistor 2SC2603E/F T	
TR201, 202	273 0245 900	Transistor 2SC2603E/F T	
TR211	273 0245 900	Transistor 2SC2603E/F T	
TR301	269 0019 904	Transistor DTA143XS (4.7K-10K) T	Built in Resistor
TR302	269 0062 906	Transistor DTC124XS (22K-22K) T	Built in Resistor
TR316	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR317	269 0040 902	Transistor DTC144ES (47K-47K) T	Built in Resistor
TR321, 322	269 0018 905	Transistor DTC143ES (4.7K-4.7K) T	Built in Resistor
TR323	269 0020 904	Transistor DTA143ES (4.7K-4.7K) T	Built in Resistor
TR850	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR908	269 0015 908	Transistor DTC124XS (22K-47K) T	Built in Resistor
TR909	272 0025 907	Transistor 2SB562 (C) TF	
TR910	269 0090 907	Transistor DTC143XS-T	Built in Resistor
D301, 302	276 0432 903	Diode 1SS270A TE	
D308	276 0432 903	Diode 1SS270A TE	
D310	276 0432 903	Diode 1SS270A TE	
D311	276 0468 906	Zener Diode HZS9B-1 TD	
D312	276 0432 903	Diode 1SS270A TE	
D314	276 0468 906	Zener Diode HZS9B-1 TD	
D601	276 0432 903	Diode 1SS270A TE	
D669	276 0432 903	Diode 1SS270A TE	
D701	276 0432 903	Diode 1SS270A TE	
D917	276 0460 908	Zener Diode HZS5C-1 TD	
D919	276 0466 908	Zener Diode HZS7C-1 TD	
D920	276 0471 906	Zener Diode HZS11B-1 TD	
D921	276 0553 905	Diode 1SR35-200A (T93X)	
RESISTORS GROUP			
(not included Carbon Film ±5% 1/4W type)			
▲ R917	244 0077 028	Metal oxide film 18 ohm ±2W (Non-burning type)	RS14B3D180JNBF
▲ R920	241 2315 912	Carbon (Fusible) 10 ohm	RD14B2E100GFRST
RT101	211 6047	Adjust 22K ohm	V06PB223
RT201	211 6047 049	Adjust 22K ohm	V06PB223
CAPACITORS GROUP			
C101	253 1179 916	Ceramic 120pF/50V	CK45B1H121KT DD-3
C102	255 1209 905	Film 0.0056μF/50V	CQ93M1H562JT
C103	254 3056 917	Electrolytic 1μF/50V (Bipolar)	CE04D1H010MBPT SME
C104	255 1217 900	Film 0.027μF/50V	CQ93M1H273JT
C106	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C110,111	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C112	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C113	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME



PARTS LIST OF KU-9311 POWER UNIT

Ref. No.	Part No.	Part Name	Remarks
C114	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C115	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C116	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C117	253 1179 945	Ceramic 220pF/50V	CK45B1221KT DD-3
C148	253 1179 903	Ceramic 100pF/50V	CK45B1H101KT DD-3
C201	253 1179 916	Ceramic 120pF/50V	CK45B1H121KT DD-3
C202	255 1209 905	Film 0.0056μF/50V	CQ93M1H562JT
C203	254 3056 917	Electrolytic 1μF/50V (Bipolar)	CE04D1H010MBPT SME
C204	255 1217 900	Film 0.027μF/50V	CQ93M1H273JT
C206	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C210, 211	255 1204 900	Film 0.0022μF/50V	CQ93M1H222JT
C212	254 4278 943	Electrolytic 0.56μF/50V	CE04W1HR56MT SME
C213	254 4260 922	Electrolytic 0.33μF/50V	CE04W1HR33MT SME
C214	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C215	254 4260 954	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C216	254 4260 948	Electrolytic 1μF/50V	CE04W1H010MT SME
C217	253 1179 945	Ceramic 220pF/50V	CK45B1H221KT DD-3
C248	253 1179 903	Ceramic 100pF/50V	CK45B1H101KT DD-3
C301, 302	254 4252 969	Electrolytic 470μF/10V	CE04W1A471MT SME
C303, 304	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C305	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C307	253 9030 934	Ceramic 0.0033μF/25V	CK45-1E332KT
C308	254 4252 901	Electrolytic 22μF/10V	CE04W1A220MT SME
C311	253 9030 947	Ceramic 0.0047μF/25V	CK45-1E472KT
C320	253 9031 917	Ceramic 0.068μF/25V	CK45-1E683KT
C334, 335	253 9039 906	Ceramic 0.1μF/25V	CK45-1E1042T DD-3
C341	253 9030 989	Ceramic 0.022μF/25V	CK45-1E223KT
C342	253 9030 921	Ceramic 0.0022μF/25V	CK45-1E222KT
C343	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C601	254 4260 964	Electrolytic 3.3μF/50V	CE04W1H3R3MT SME
C623	253 9031 917	Ceramic 0.068μF/25V	CK45-1E683KT
C701	254 4260 964	Electrolytic 3.3μF/50V	CE04W1H3R3MT SME
C799	254 4256 907	Electrolytic 10μF/25V	CE04W1E100MT SME
C850	254 4254 909	Electrolytic 10μF/16V	CE04W1C100MT SME
C915	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C917	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C918	253 9030 989	Ceramic 0.022μF/25V	CK45-1E223KT
C919	253 9030 963	Ceramic 0.01μF/25V	CK45-1E103KT
C920	254 4255 717	Electrolytic 4700μF/16V	CE04W1C472MC SME
OTHER PARTS			
JK304	204 8461 007	Mini Jack	
L101	232 0825 009	Bias Filter	
L201	232 0825 009	Bias Filter	
CN291	205 0491 049	21P FFC Connectoe Base	

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC901	263 0810 008	IC NJM7808FA(S)	
IC902	263 0503 001	IC NJM7908A	
IC903	263 0793 002	IC NJM7806FA(S)	
TR904	272 0025 907	Transistor 2SB562(C)TF	
D901~906	276 0553 905	Diode 1SR35-200A (T93X)	
D909, 910	276 0432 903	Diode 1SS270A TE	
D911, 912	276 0553 905	Diode 1SR35-200A (T93X)	
D914	276 0483 907	Zener Diode HZS30-1TD	
D915	276 0468 906	Zener Diode HZS9B-1TD	
D918	276 0461 903	Zener Diode HZS6A-1TD	
D922, 923	276 0553 905	Diode 1SR35-200A (T93X)	
CAPACITORS GROUP			
C001	253 8014 702	Ceramic Capacitor 0.01μF/400VAC	CK45F2GAC103MC
C900	254 4403 721	Electrolytic 2200μF/25V	CE04W1E222MC SMG
C901, 902	254 4403 718	Electrolytic 1000μF/25V	CE04W1E102MC SMG
C903	254 4403 721	Electrolytic 2200μF/25V	CE04W1E222MC SMG
C904, 905	254 4252 930	Electrolytic 100μF/10V	CE04W1A101MC SME
C907	254 4414 707	Electrolytic 470μF/50V	CE04W1H471MC SMG
C908	254 4258 947	Electrolytic 47μF/35V	CE04W1V470MT SME
C909	254 4252 927	Electrolytic 47μF/10V	CE04W1A470MT SME
C910	254 4258 947	Electrolytic 47μF/35V	CE04W1V470MT SME
C911	254 4256 952	Electrolytic 220μF/25V	CE04W1E221MT SME
C912	254 4260 951	Electrolytic 2.2μF/50V	CE04W1H2R2MT SME
C921	254 4250 796	Electrolytic 4700μF/6.3V	CE04W0J472MC SME
OTHER PARTS			
△ SW001	212 0286 003	Power Switch (TV-3)	
△ T901	233 5985 005	Power Transformer	Europe, UK, Australia
△ T901	233 5758 009	Power Transformer	USA, Canada
△ T901	233 5760 000	Power Transformer	Multi-Voltage
△ T901	206 1031 045	Fuse (0.25)A	Multi-Voltage only
	202 0022 008	Fuse Holder	Multi-Voltage only
△ SW002	212 469B 008	Voltage Selector (D)	Multi-Voltage only



# PARTS LIST OF PACKING & ACCESSORIES

Ref. No.	Part No.	Part Name	Remarks	Q'ty
	504 0092 060	STYRENE PAPER	For AC ORD	1
	505 0131 050	CABINET COVER		1
	503 0704 106	PACKING ASS'Y		1
	503 9260 007	CUSHION	Australia, U.K., Only	2
	502 9130 008	PAD ASS'Y	Australia, U.K., Only	1
	501 9254 046	CARTON CASE		1
	513 9111 001	COLOR LABEL (GOLD)	(Gold) Only	1
	505 0038 030	PORY COVER		1
	511 9371 007	INST. MANUAL	Europe, U.K., Australia	1
	511 9370 008	INST. MANUAL	U.S.A., Canada, Multiple Voltage (Asia)	1
	511 9372 006	INST. MANUAL	Asia Only	1
	203 2360 004	2P PIN CORD		2
	203 5013 002	3P MINI PLUG CORD		1
	515 0455 005	TAPE CATALOG (E2)	Europe, U.S.A. Only	1
△	203 3667 007	PLUG ADAPTER	Multiple Voltage (Asia) Only	1



# PARTS LIST OF EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks
● 1	411 9124 006	CHASSIS	(Gold)
●	411 9124 022	CHASSIS	
● 2	412 2523 102	EARTH BRACKET	
● 3	105 0787 107	BOTTOM COVER	
4	338 9024 005	CASSETTE MECHA. (CMAH)	
▲ 5	233 5985 005	POWER TRANS	Europe, U.K.
▲	233 5758 009	POWER TRANS	Australia
▲	233 5760 000	POWER TRANS	U.S.A., Canada
▲ 6	212 0286 003	POWER SWITCH	Multiple Voltage (Asia)
▲ 7	206 2063 009	AC CORD WITH PLUG	SW001
▲	206 2127 000	AC CORD WITH LABEL	Europe
▲	206 2060 002	AC CORD	U.K.
▲	206 2122 005	AC CORD	U.S.A., Canada
▲	200 6031 026	AC CORD	Australia
▲ 8	445 0056 008	CORD BUSH	Multiple Voltage (Asia)
● 9	412 2008 012	BUSHING PLATE	JK301
● 10	KU- 9301	AUDIO 2 P.W.B. UNIT	
● 11	414 0637 009	SHIELD LABEL	
12	104 0208 201	FOOT ASS'Y	
● 13	KU- 9300	AUDIO1 P.W.B. UNIT	
● 14	KU- 9311	POWER P.W.B. UNIT	
15	205 0712 074	7P TBG-S CONNECTOR	
16	204 8261 003	4P PIN JACK	
17	204 8416 007	MINI JACK	
● 18	KU- 9299	DISPLAY P.W.B. UNIT	
18-1		METER UNIT	
18-2		INPUT VR UNIT	
18-3		HEAD PHONE UNIT	
23	393 8018 006	FL TUBE	
25	431 0310 004	POWER SW. LEVER ASS'Y	
	431 0310 020	POWER SW. LEVER ASS'Y	(Gold)
26	113 1481 306	PUSH KNOB (B)	
	113 1481 322	PUSH KNOB (B)	(Gold)
27	113 1436 335	FUNCTION KEY	
	113 1436 351	FUNCTION KEY	(Gold)
28	113 1480 200	PUSH KNOB (A)	
	113 1480 226	PUSH KNOB (A)	(Gold)
29	113 1438 003	EJECT KNOB	
	113 1438 029	EJECT KNOB	(Gold)
30	112 0515 131	VOL. KNOB	
	112 0515 144	VOL. KNOB	(Gold)
31	112 0727 000	VOL. KNOB (C)	
	112 0727 013	VOL. KNOB (C)	(Gold)
● 33	103 9194 009	FRONT ESC. ASS'Y	
●	103 9194 012	FRONT ESC. ASS'Y	(Gold)
● 34	144 9195 009	FRONT PANEL	
●	144 9195 012	FRONT PANEL	(Gold)
35	103 1511 305	CASSETTE BOX	
36	463 0655 009	CASSETTE SPRING	
37	463 0659 005	BOX SPRING (R)	
38	103 9195 008	CASSETTE WINDOW (A)	
		ASS'Y	
	103 9195 011	CASSETTE WINDOW (A)	
		ASS'Y	(Gold)
39	421 9007 007	MINI DAMPER	
● 40	414 0595 015	EARTH PLATE	
● 41	203 0325 067	1P CONTACT ASS'Y	

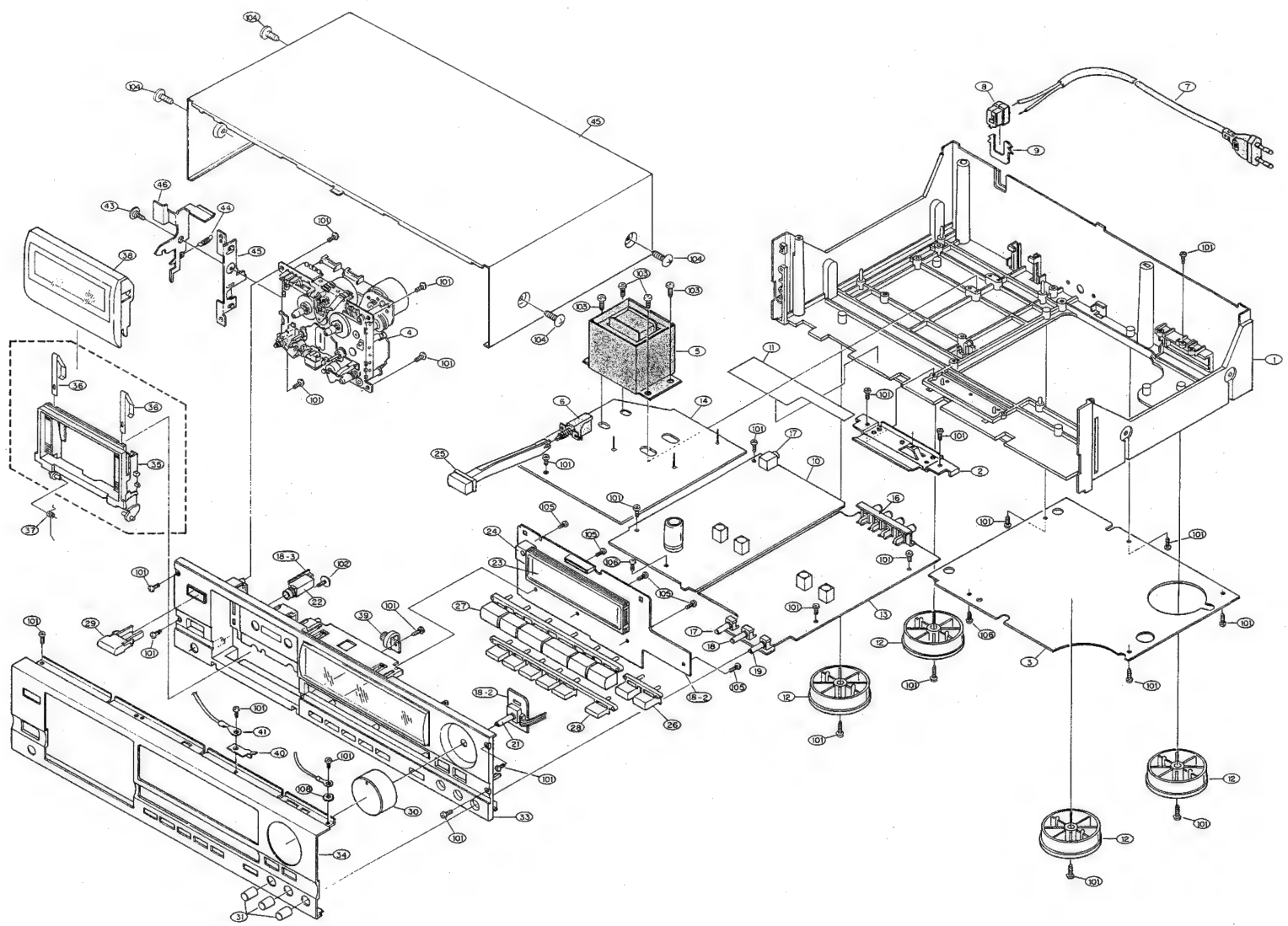
Ref. No.	Part No.	Part Name	Remarks
● 45	102 0434 406	TOP COVER	(Gold)
●	102 0434 419	TOP COVER	
101	473 7508 017	3×10 CBTS (P)-B	
102	477 0262 006	SPECIAL SCREW	
103	473 7502 013	4×10 CBTS (P)-Z	
104	473 7503 038	4×10 CTTS (P)-BK	
	473 7503 041	4×10 CTTS (P)-NI	
105	473 7500 044	3×8 CBTS (P)-B	
106	473 7002 018	3×8 CBTS (S)-Z	
107	473 7001 035	2.6×6 CBTS (S)-Z	
108	477 0017 002	3 TWZ	

## WARNING:

- Parts marked with ▲ and/or shading have special characteristics important to safety.  
Be sure to use the specified parts for replacement.
- (Gold) in the Remarks column refers with gold front panels.
- Part indicated with the mark ● are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.

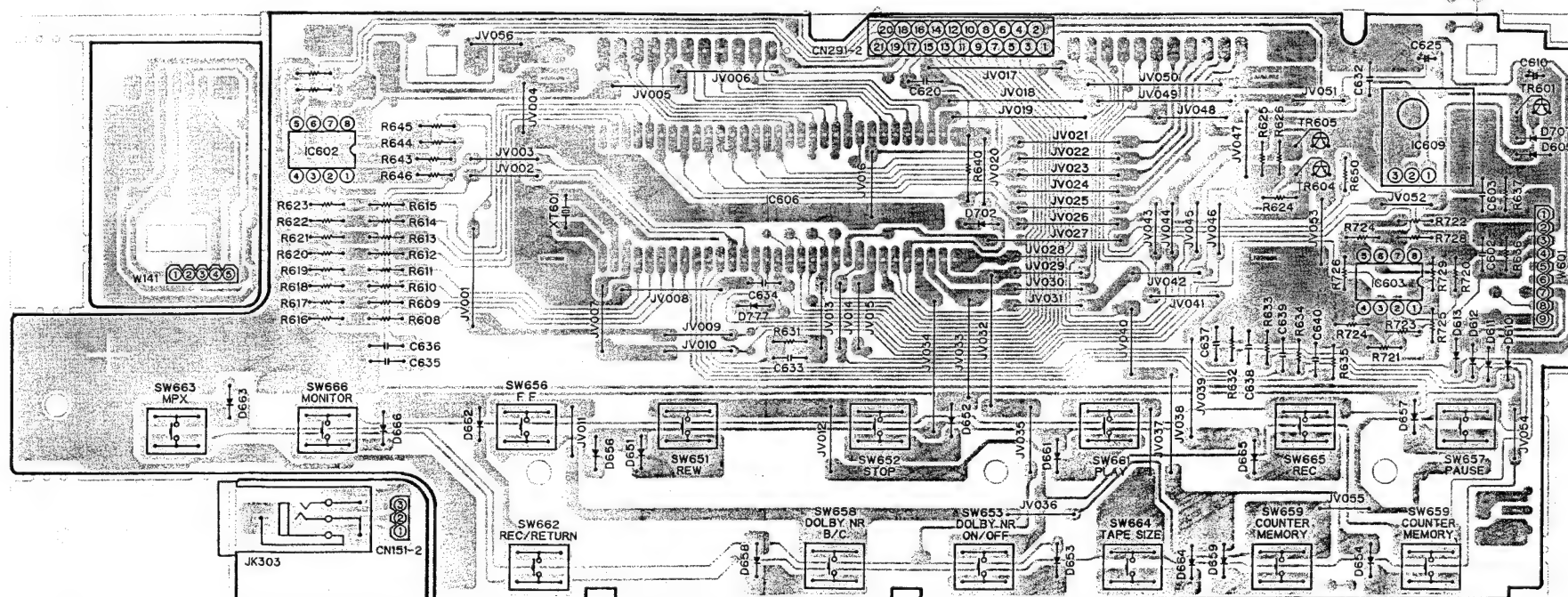


EXPLODED VIEW

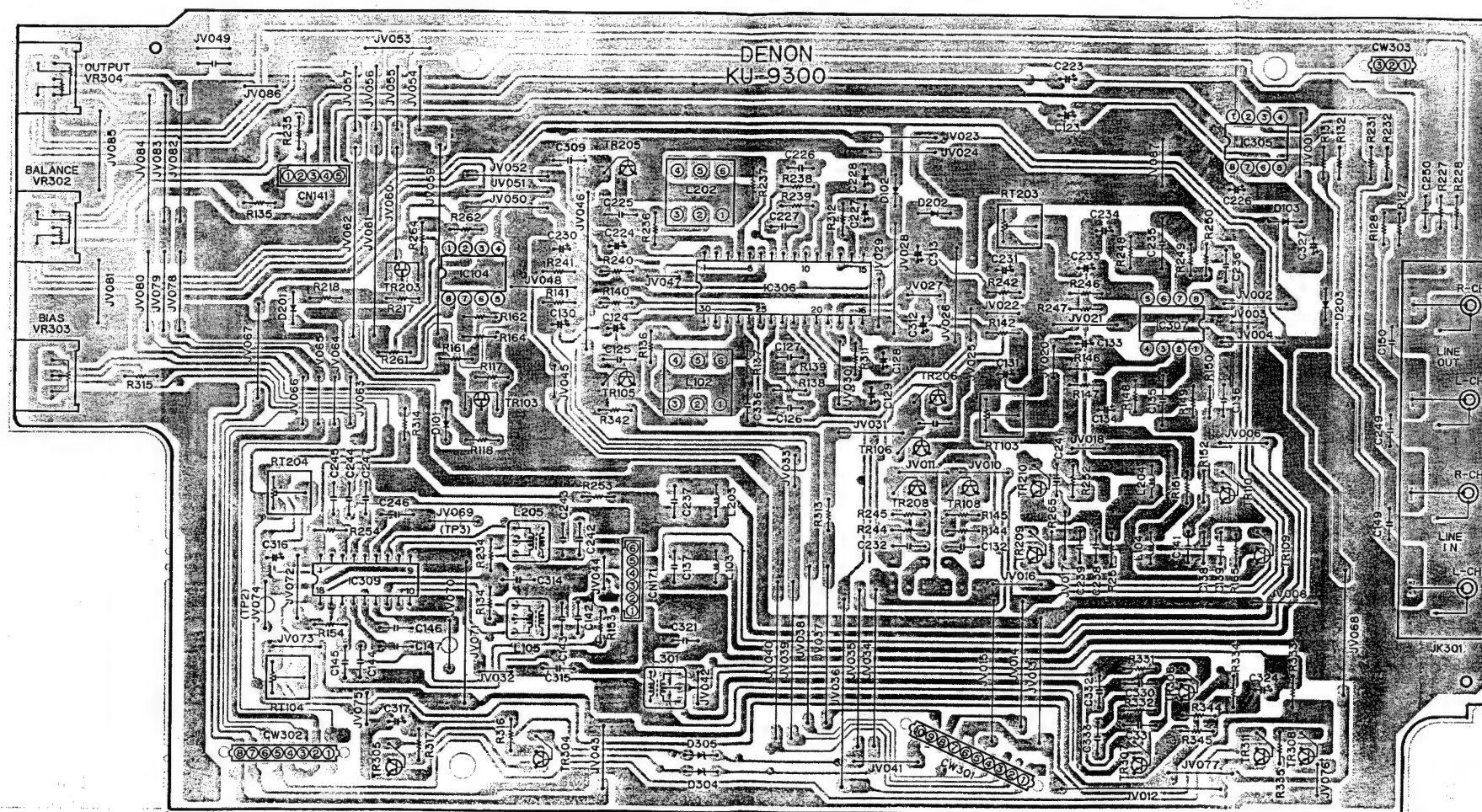


**WARNING:**  
 Parts marked with this symbol  have critical characteristics.  
 Use **ONLY** replacement parts recommended by the manufacturer.







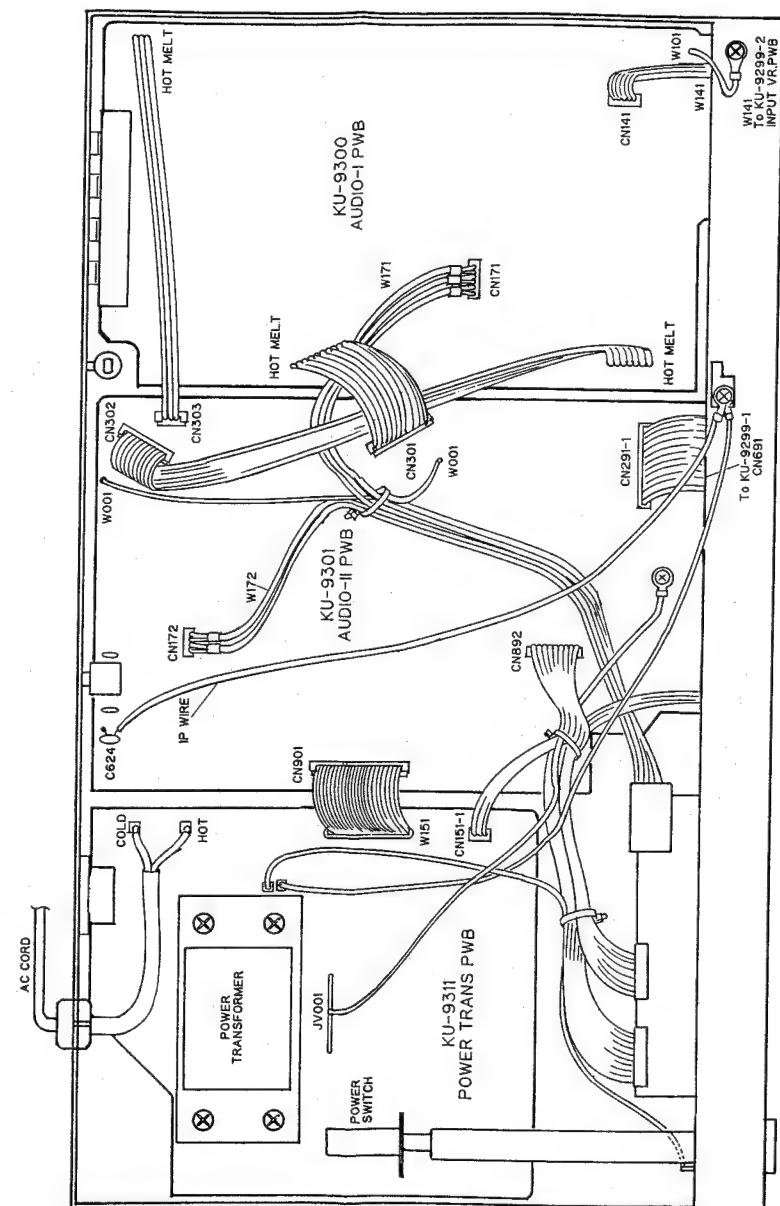






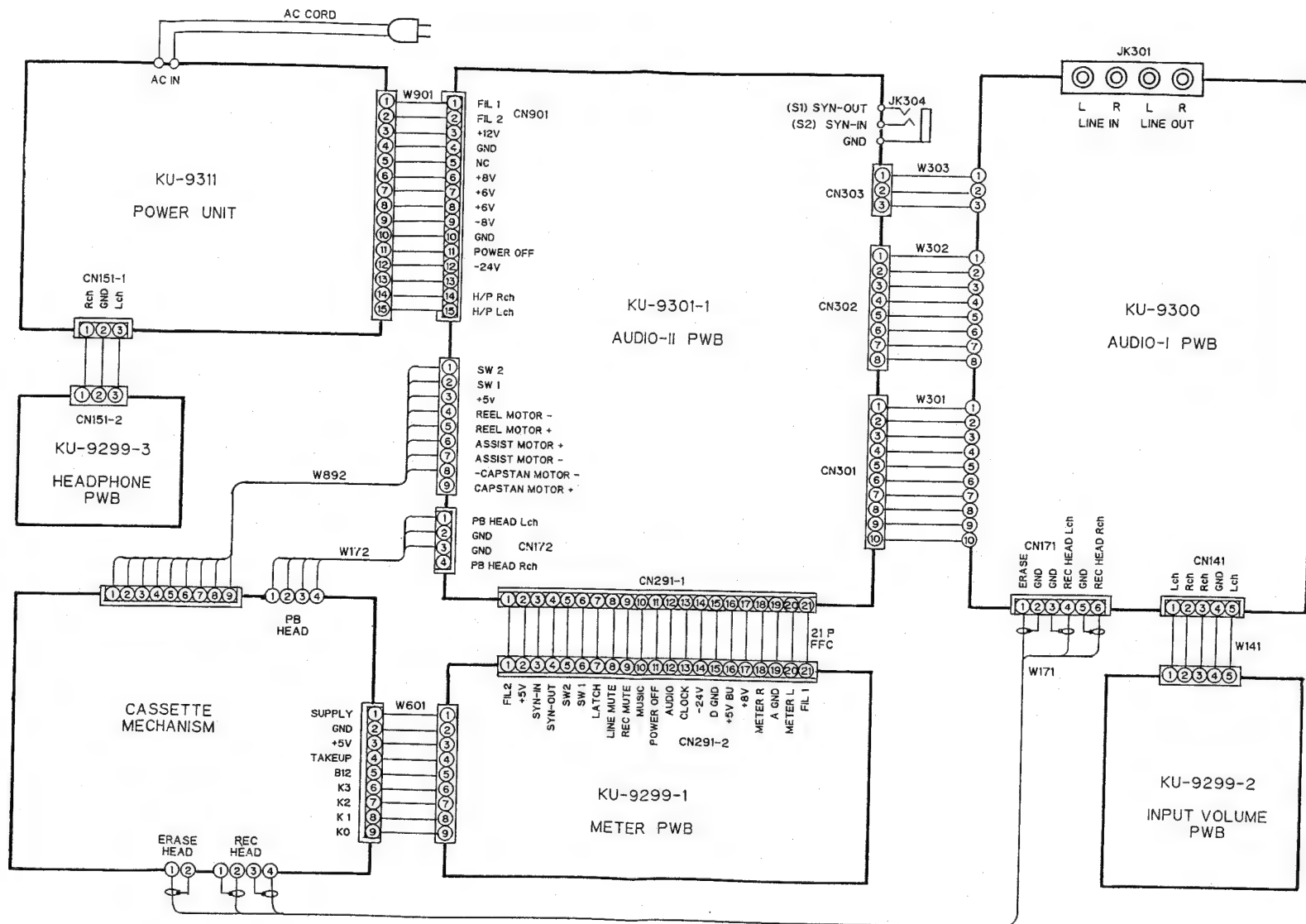


### BUNDLE DIAGRAM

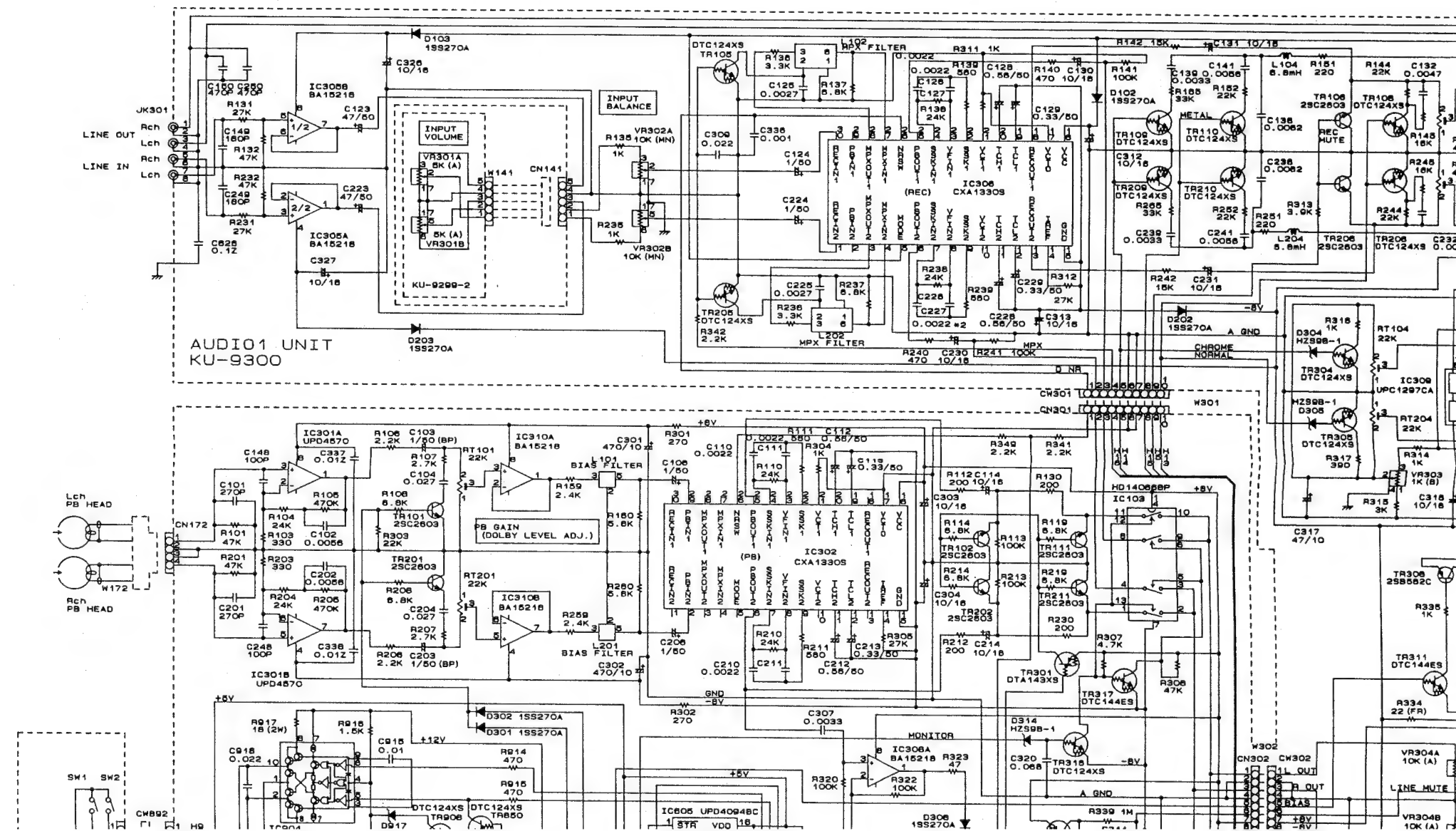




WIRING DIAGRAM



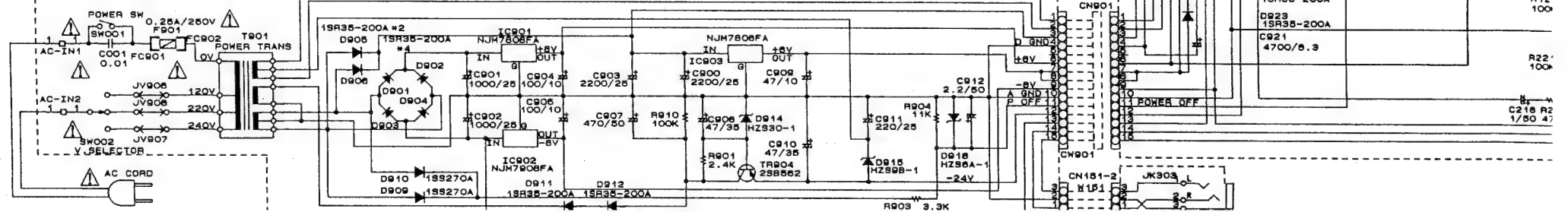




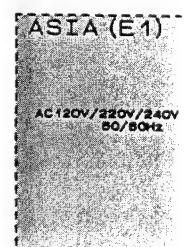
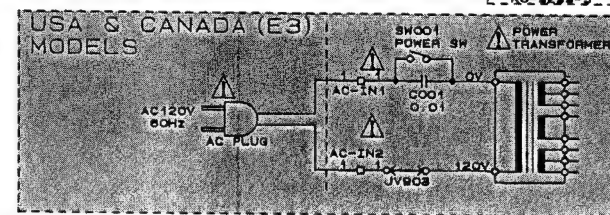
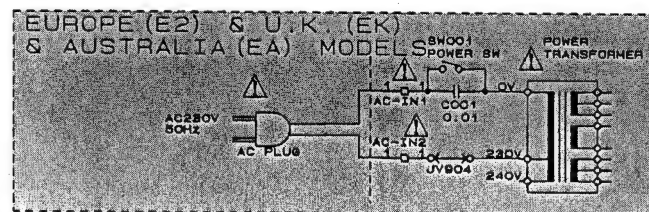
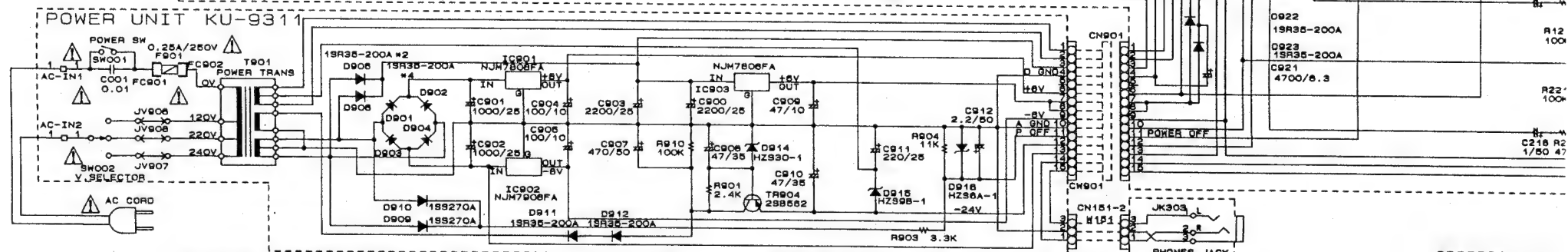
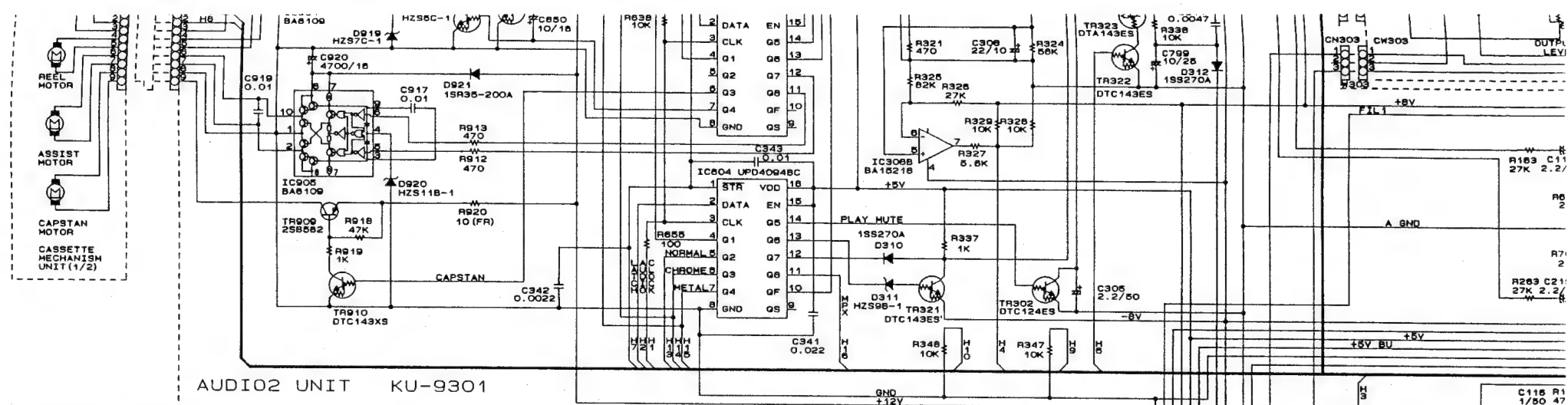



AUDIO2 UNIT KU-9301

## POWER UNIT KU-9311







**WARNING:**  
Parts marked with this symbol  have critical parts. Use ONLY replacement parts recommended by the manufacturer.

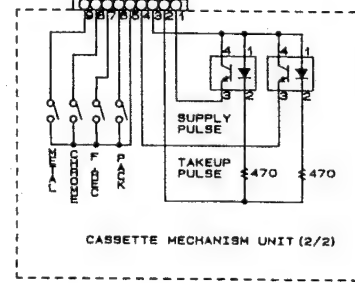
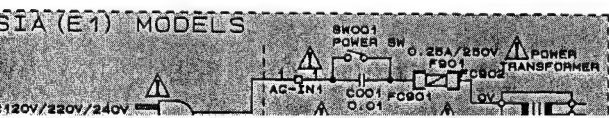
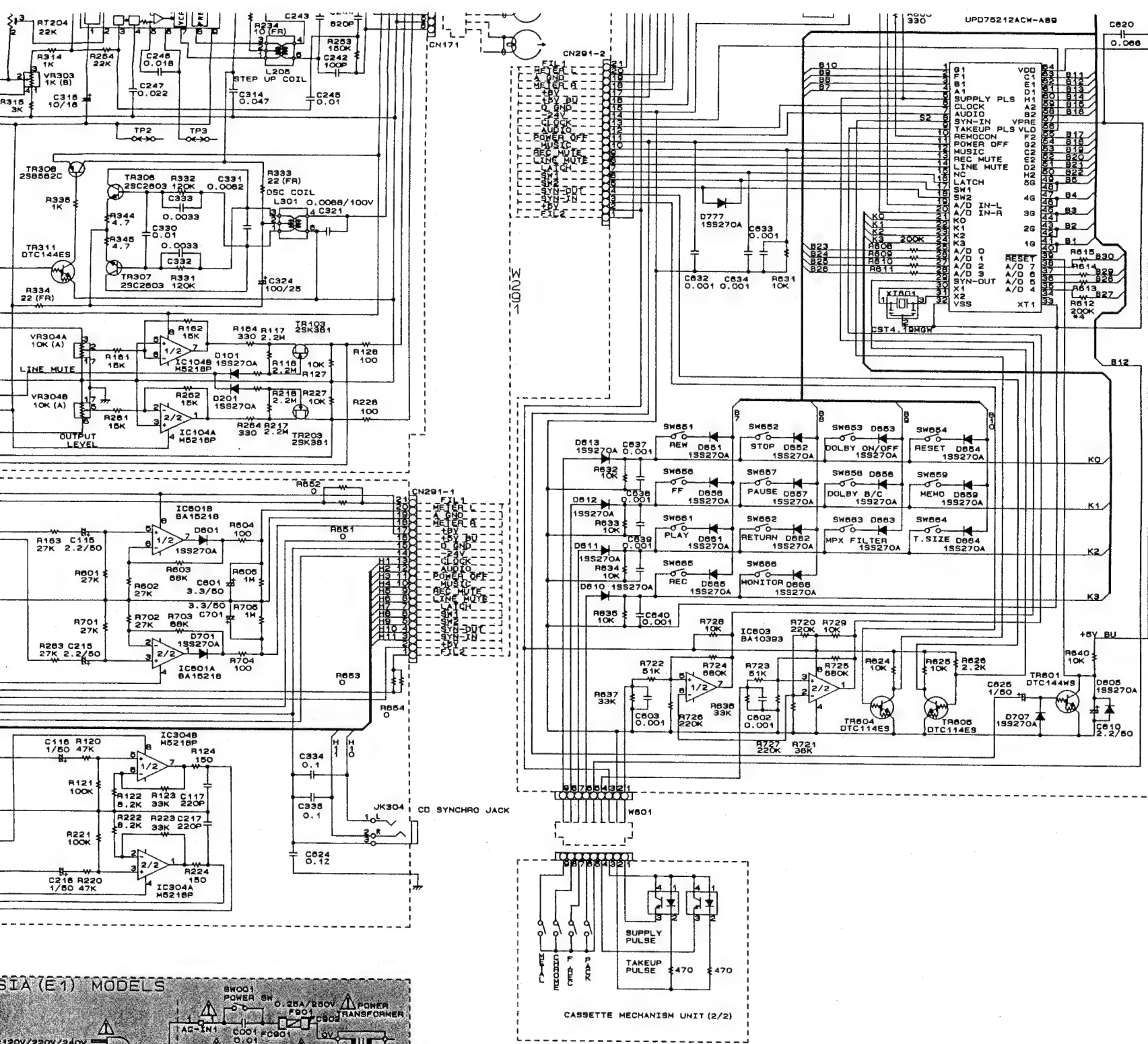
**CAUTION:**  
Before returning the unit to the customer, make sure check or (2) a line to chassis resistance check. If the or if the resistance from chassis to either side of the unit is defective.

**WARNING:**  
DO NOT return the unit to the customer until the pro



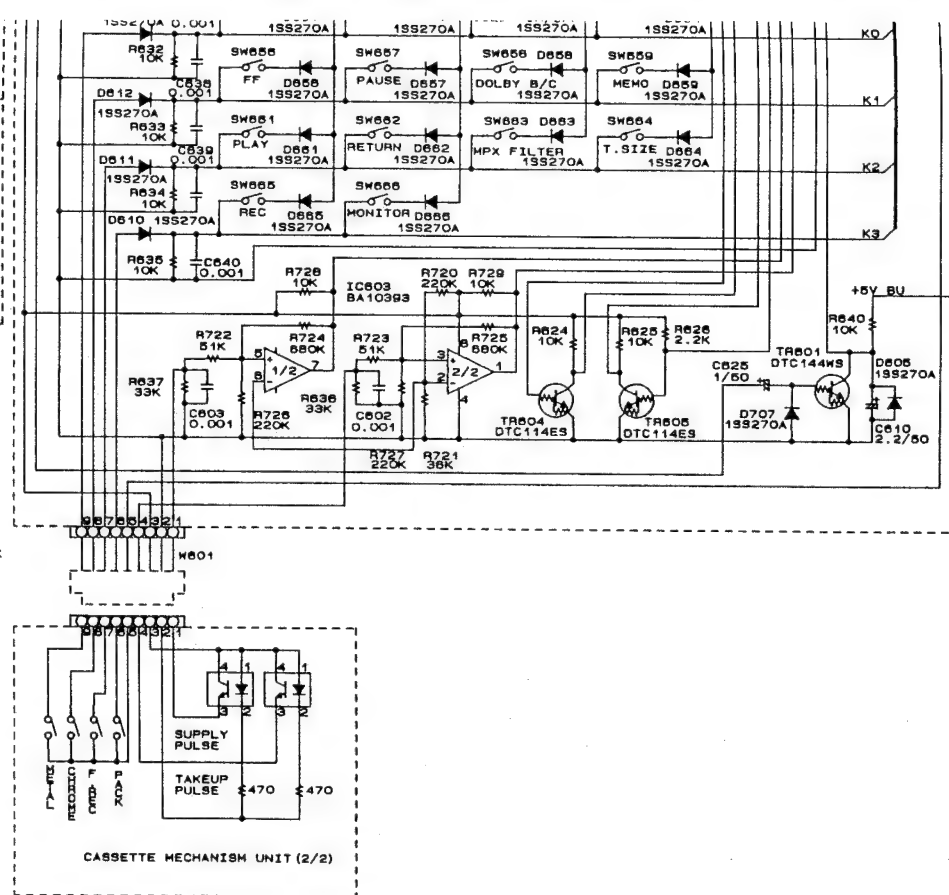
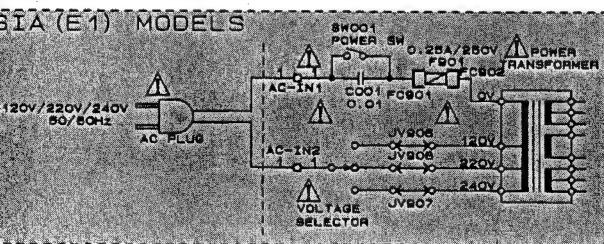
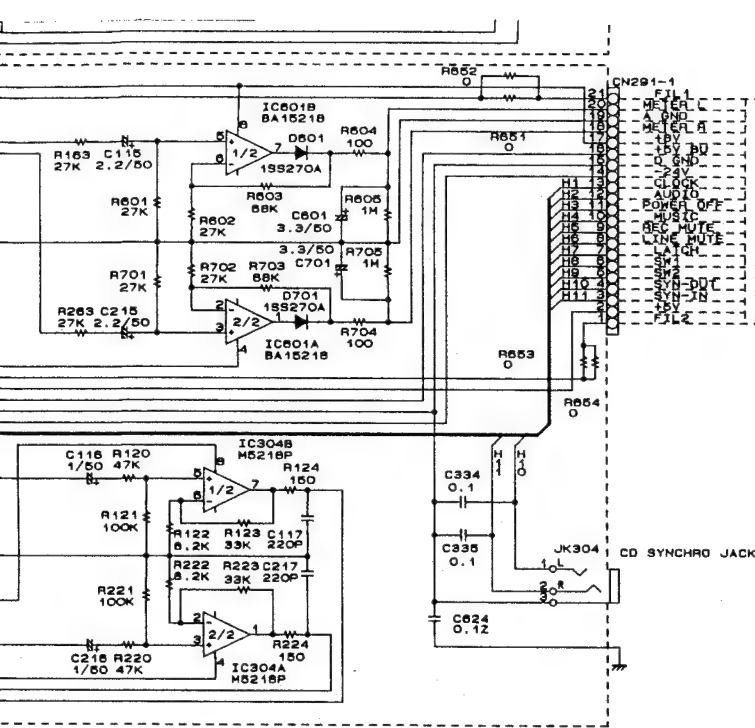






C  
D  
E  
F

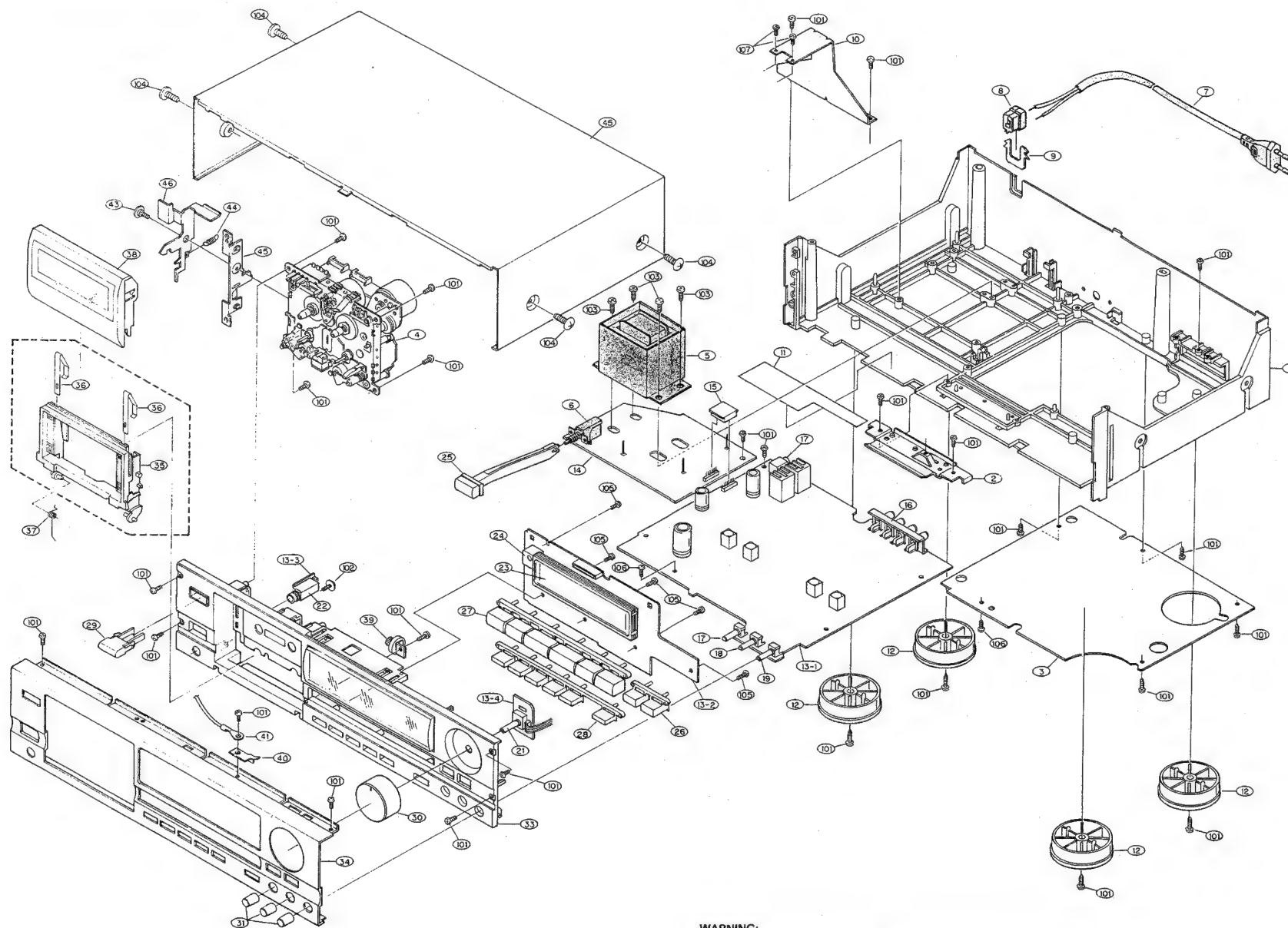





## NOTES



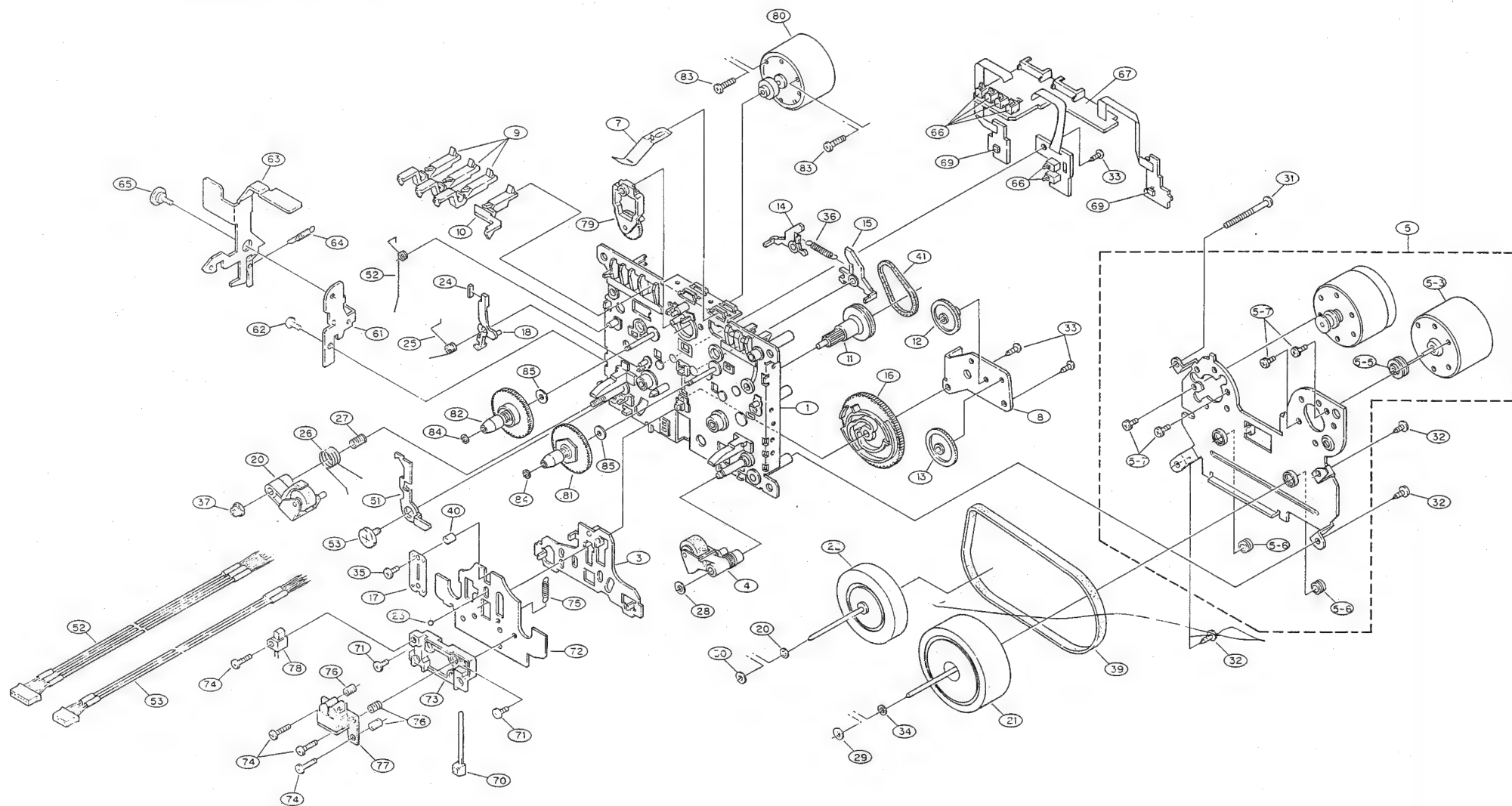
EXPLODED VIEW



**WARNING:**  
 Parts marked with this symbol  have critical characteristics.  
 Use ONLY replacement parts recommended by the manufacturer.



## EXPLODED VIEW OF CASSETTE MECHANISM UNIT





# PARTS LIST OF CASSETTE MECHANISM EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks
1	9DF 6121 74	CHASSIS BASE BLK	
3	9DF 5121 22	PLATE BASE BLK	
4	9DF R20L 22	PINCH ROLLER ASS'Y	
5	9DF 5252 84	MOTOR MAIN BLK	
5-3	9DF W15C 11	MMN-6F4R8B2	
5-5	9DF D47L 11	PULLEY	
5-6	9DF M177 22	WHEEL CATCH SCREW	
5-7	9DU G11S 14	SCREW 2.6×3.5 ZN	
5-8			
5-9	9DF J141 12	W/RUMINA 1.9×0.25T	
7	9DF C52H 13	CASSETTE SPRING SH	
8	9DF C57H 11	P.C.B. BKT H	
9	9DF D44T 14	REC DETECT LEVER	
10	9DF D44V 12	METAL DETECT LEVER(L)	
11	9DF D48Y 21	GEAR A	
12	9DF D49A 11	GEAR B	
13	9DF D49B 11	GEAR C	
14	9DF D49C 11	BLAKE L	
15	9DF D49D 12	BLAKE R	
16	9DF D48W 12	CAM GEAR H	
17	9DF C57G 12	THRUST SPRING	
18	9DF D49E 13	B.T ARM	
20	9DF R23F 11	PINCH ROLLER	
21	9DF R23D 11	ASS'Y F/W T	
22	9DF R23E 11	ASS'Y F/W S	
23	9DM M113 11	STEEL BALL	
24	9DF J11Y 12	FELT H	
25	9DF K31A 11	B.T SP	
26	9DF K26S 14	PINCH ROLLER SP (L)	
27	9DF K26V 11	H ADJUST SP	
28	9DF J123 22	W/RUMINA C 3.5×0.25	
29	9DF J141 11A	OIL SHEEL 2.4×0.25	
30	9DF J141 14A	OIL SHEEL 2.15×0.25	
31	9DU G19G 11	S TYTE SCREW M2.6×25	
32	9DU G12H 14	WAVE SCREW 2.6×8 ZN	
33	9DU G12H 11	WAVE SCREW 2.0×6 ZN	
34	9DF J111 30	POLY. WASHER 2.6×0.25	
35	9DU G22B 11	SCREW TT 2.0×7 ZN	
36	9DF K20R 12	BLAKE SP	
37	9DU G20L 12	NYLON NUT	
39	9DF F16M 31	MAIN BELT	
40	9DF L42C 11	SPACER	
41	9DF F18R 11	BELT	
51	9DF C39L 70	EJECT LOCK ARM	
52	9DW H62R 02	HD CABLE (R/E)	
53	9DW H62S 02	HD CABLE (P/B)	
61	9DF C33L 51	DAMPER BKT	
62	9DK G194 28	SCREW TT 2.6×4 ZN	
63	9DF C52P B1A	EJECT ARM (L)	
64	9DF K29H 11	EJECT LOCK SPRING	
65	9DU G14M 11	SPECIAL SCREW	
66	9DU E16E 11	PUSH SWITCH	
68	9DA W12M 00	REEL SENSOR	
70	445 0033 005	BUNDLE BAND	
71	9DK G194 29	SCREW 2.6×5 ZN	
72	9DF C57D 12	HEAD BASE D	
73	9DF D40L 13	HEAD SPACER	
74	9DF G14O 24	SCREW 32.0×8 NI	
75	9DF K30W 11	HEAD BASE SP H	
76	9DF K30Y 11	AZIMUS SP H	
77	9DF U20D 11	H-2381	
78	9DF U20C 11	HAJAB3523A	
79	9DF 5170 53	IDLER BLK	
80	9DF 5643 02	MOTOR REEL BLK	
81	9DF 6230 37	REEL BASE BLK	
82	9DF 6230 59	REEL BASE BLK	
83	9DU G14C 13	SCREW 2.6×10 ZN	
84	9DF J111 17	WASHER 1.7×0.25	
85	9DU J12V 11	POLY. WASHER 2.1×0.5	

## NOTE FOR PARTS LIST

- Part indicated with the mark "⊙" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicated "1" and "1" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "\*" is not illustrated in the exploded view.
- Not including Carbon Film  $\pm 5\%$ , 1/6 W, 1/4 W Type in the P. W. Board parts list.
- Parts marked with this symbol  $\Delta$  have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

- Refer to the following table for the codes of the resistors and capacitors appearing on the parts list.

## • Resistors

Ex.: RN	14K	2E	182	G	FR
Type	Shape and performance	Power Resistance	Allowable error	Others	
RD : Carbon	2B : 1/4W	F : $\pm 1\%$	P : Pulse-resistant type		
RC : Fixed	2E : 1/2W	G : $\pm 2\%$	NL : Low noise type		
RS : Metallic film	2H : 1/2W	J : $\pm 5\%$	NB : Non-burning type		
RW : Winding	3A : 1W	K : $\pm 10\%$	FR : Fuse resistor		
RN : Metal film	3D : 2W	M : $\pm 20\%$	F : Lead wire forming		
RK : Metal mixture	3F : 3W				
	3H : 5W				

\* Resistance  
 1 8 2  $\Rightarrow$  1800  $\Omega$  = 1.8k $\Omega$   
 Indicates number of zeros after effective number  
 2-digit effective number, decimal point indicated by R.  
 • Units:  $\Omega$

## • Capacitors

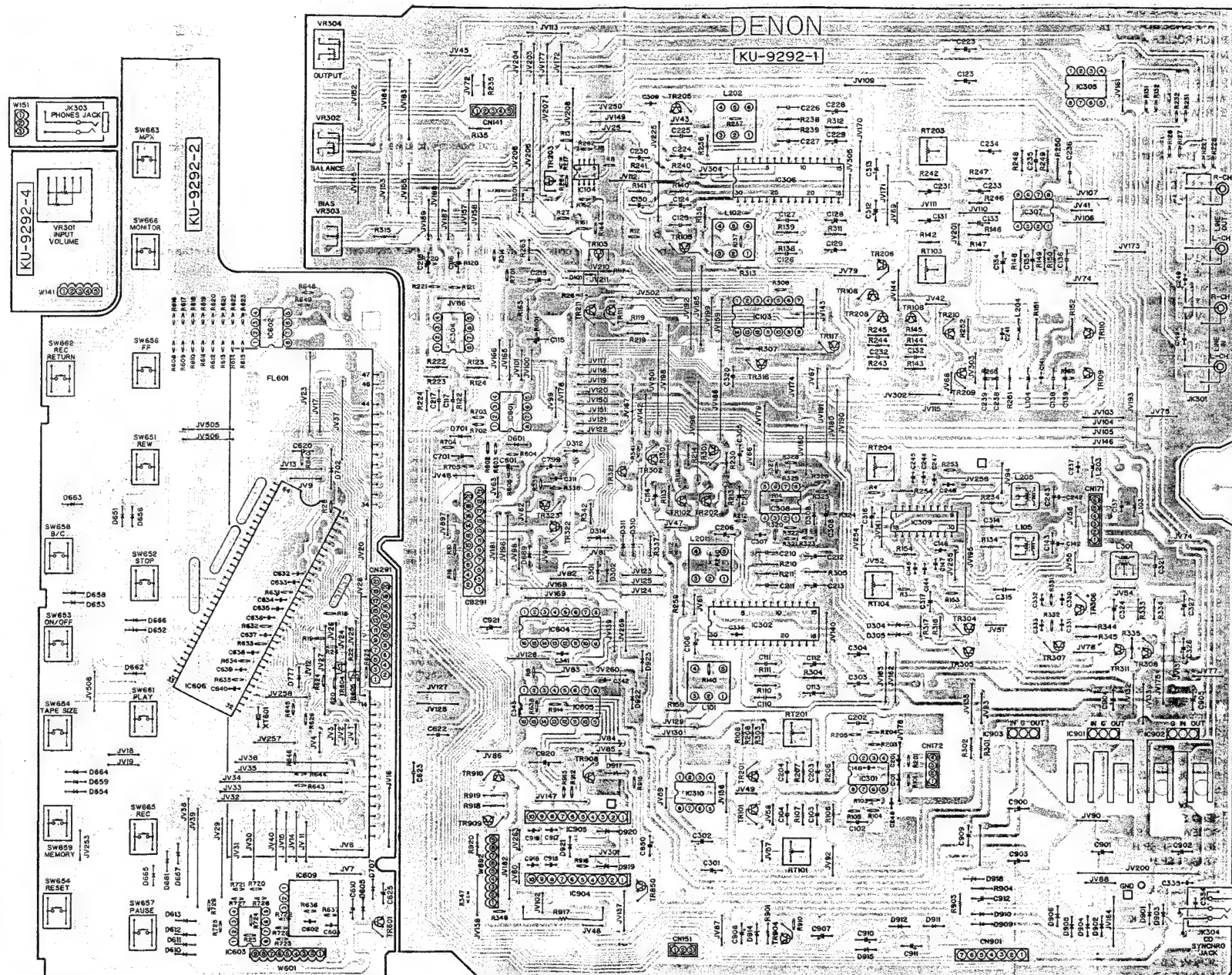
Ex.: CE	04W	1H	2R2	M	BP
Type	Shape and performance	Dielectric strength	Capacity	Allowable error	Others
CE : Aluminum foil electrolyte	0J : 6.3V	F : $\pm 1\%$	HS : High stability type		
CA : Aluminum solid electrolyte	1A : 10V	G : $\pm 2\%$	BP : Non-polar type		
CS : Tantalum electrolyte	1C : 16V	J : $\pm 5\%$	HR : Ripple-resistant type		
CQ : Film	1E : 25V	K : $\pm 10\%$	DL : For charge and discharge		
CK : Ceramic	1V : 35V	M : $\pm 20\%$	HF : For assuring high frequency		
CC : Ceramic	1H : 50V	Z : +80%	U : UL part		
CP : Oil	2A : 100V	-20%	C : CSA part		
CM : Mica	2B : 125V	P : +100%	W : UL-CSA type		
CF : Metallized	2C : 160V	-0%	F : Lead wire forming		
CH : Metallized	2D : 200V	C : $\pm 0.25\text{pF}$			
	2E : 250V	D : $\pm 0.5\text{pF}$			
	2H : 500V	= : Others			
	2J : 630V				

\* Capacity  
 2 R 2  $\Rightarrow$  2.2  $\mu\text{F}$   
 1-digit effective number, decimal point indicated by R.  
 2-digit effective number, decimal point indicated by R.

- Units:  $\mu\text{F}$ , (for P, pF ( $\mu\text{pF}$ ))
- When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.



P. W. BOARD OF KU-9292 AUDIO/METER UNIT









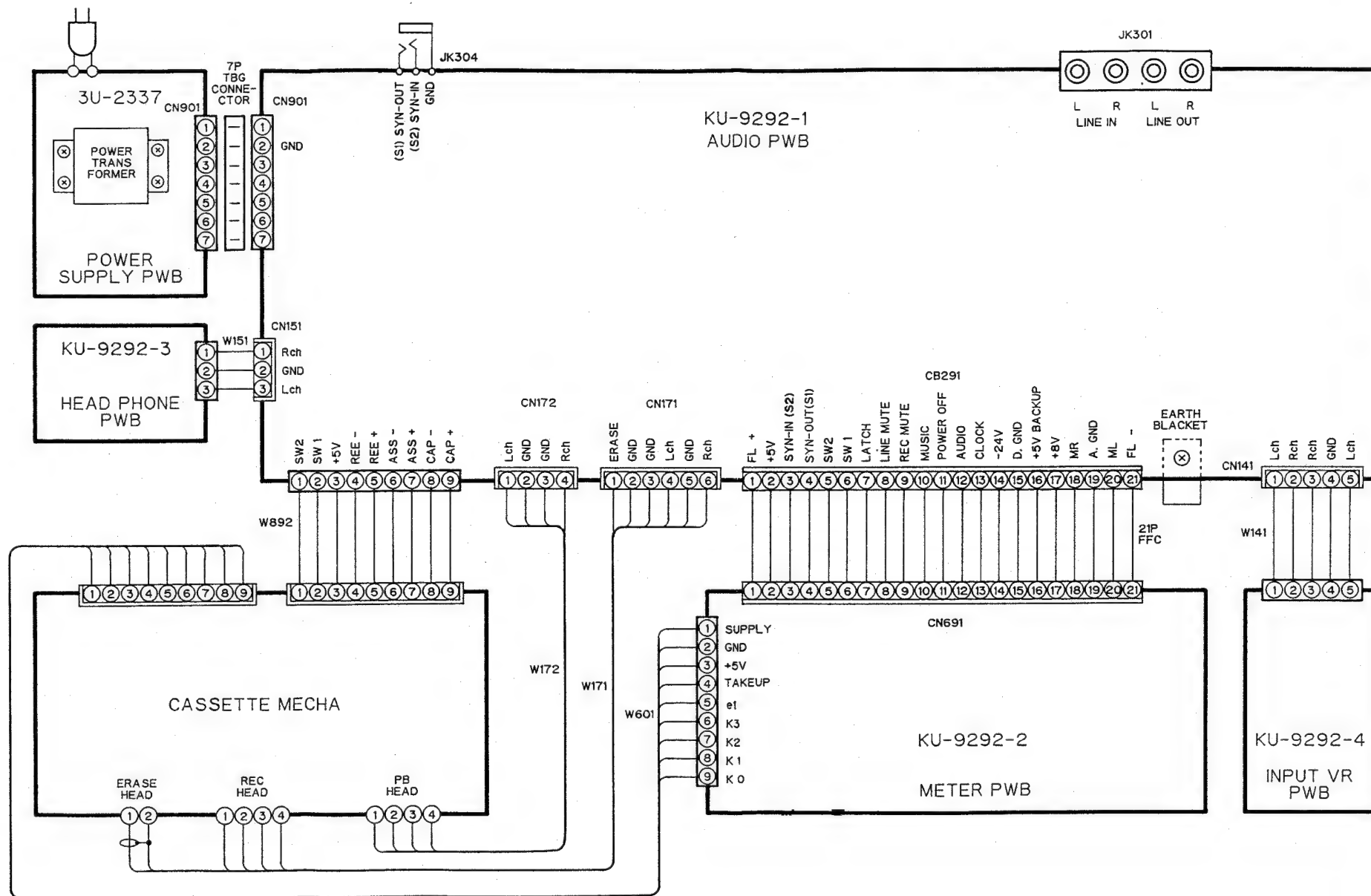
A

B

C

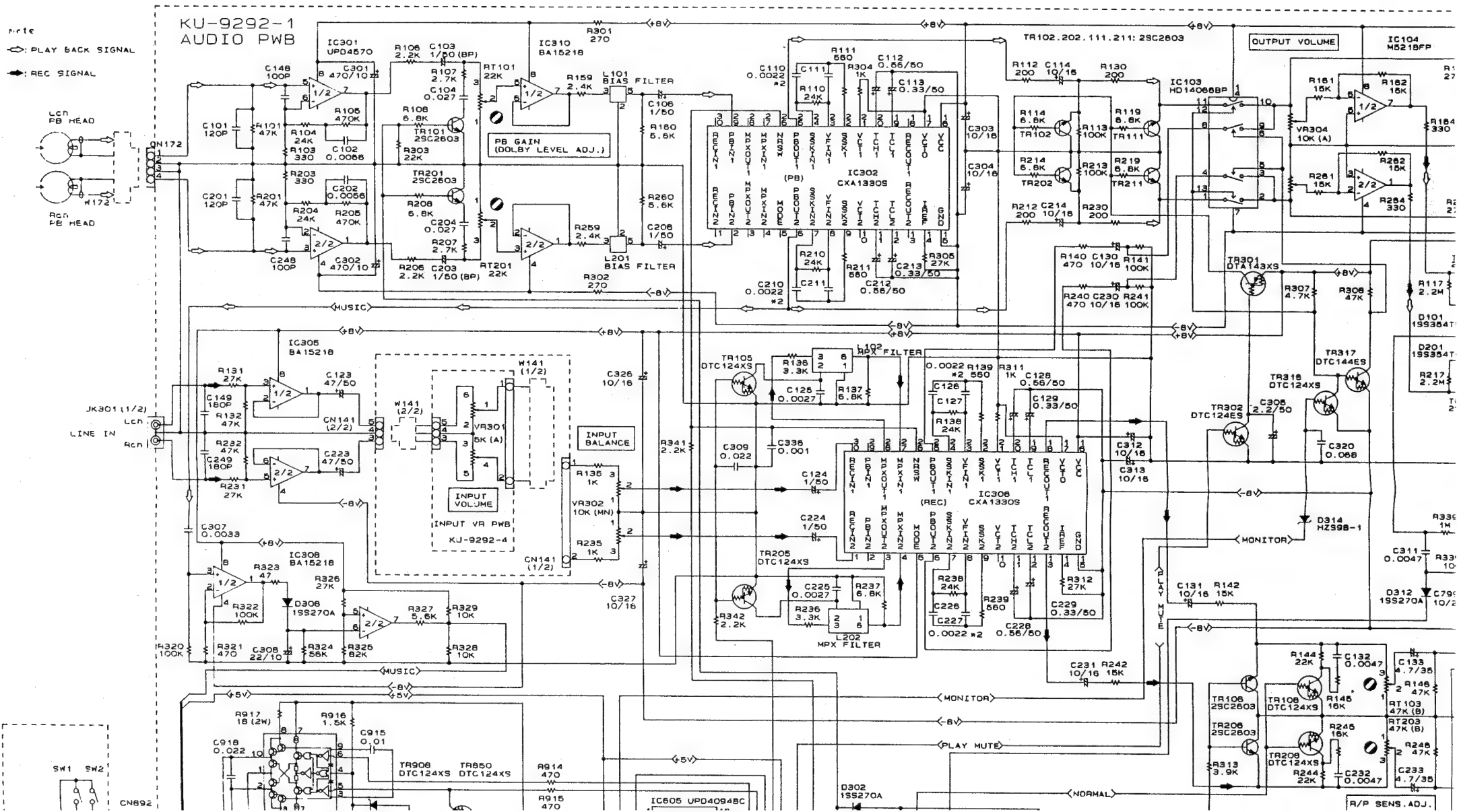
D

E

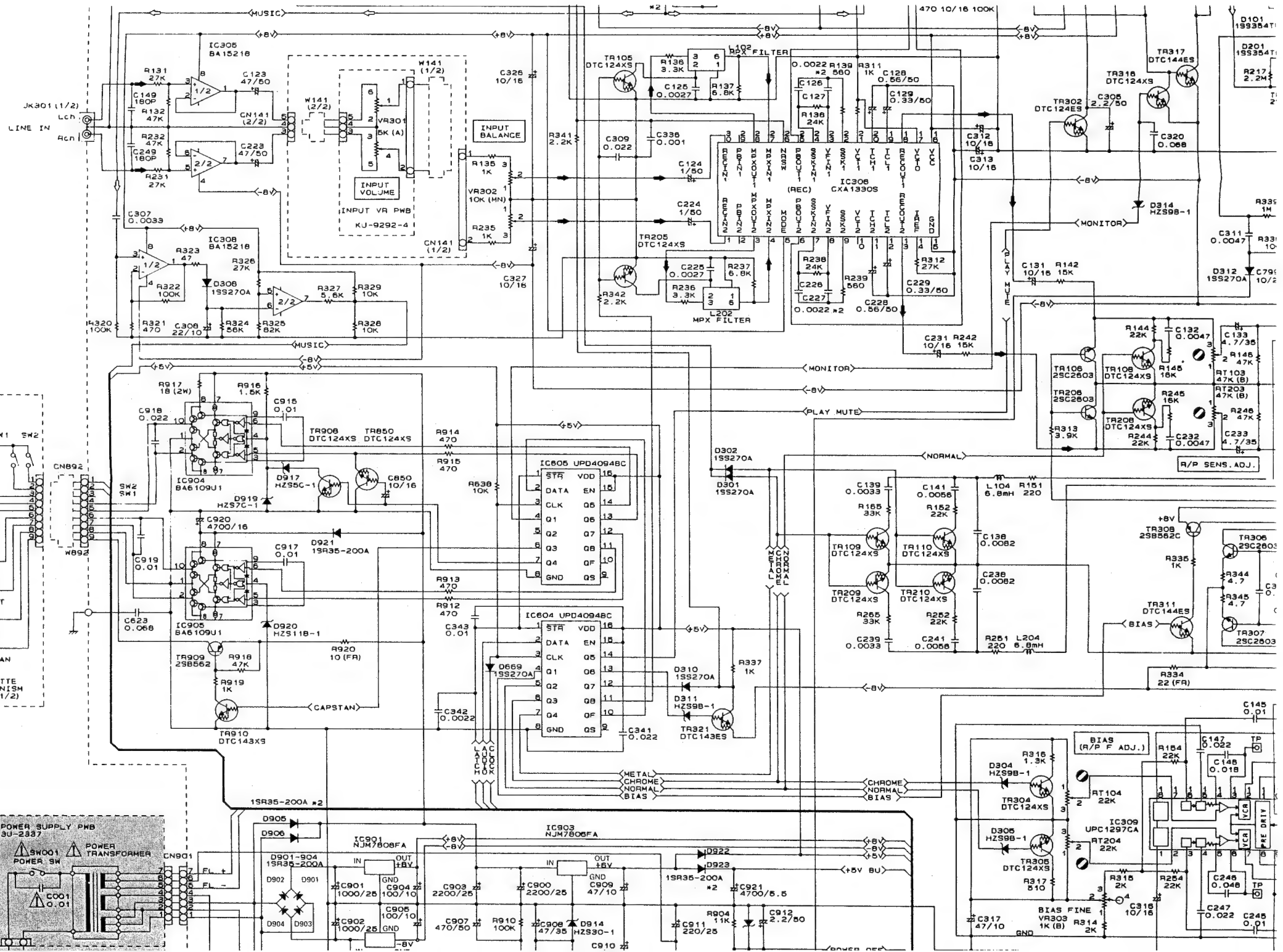




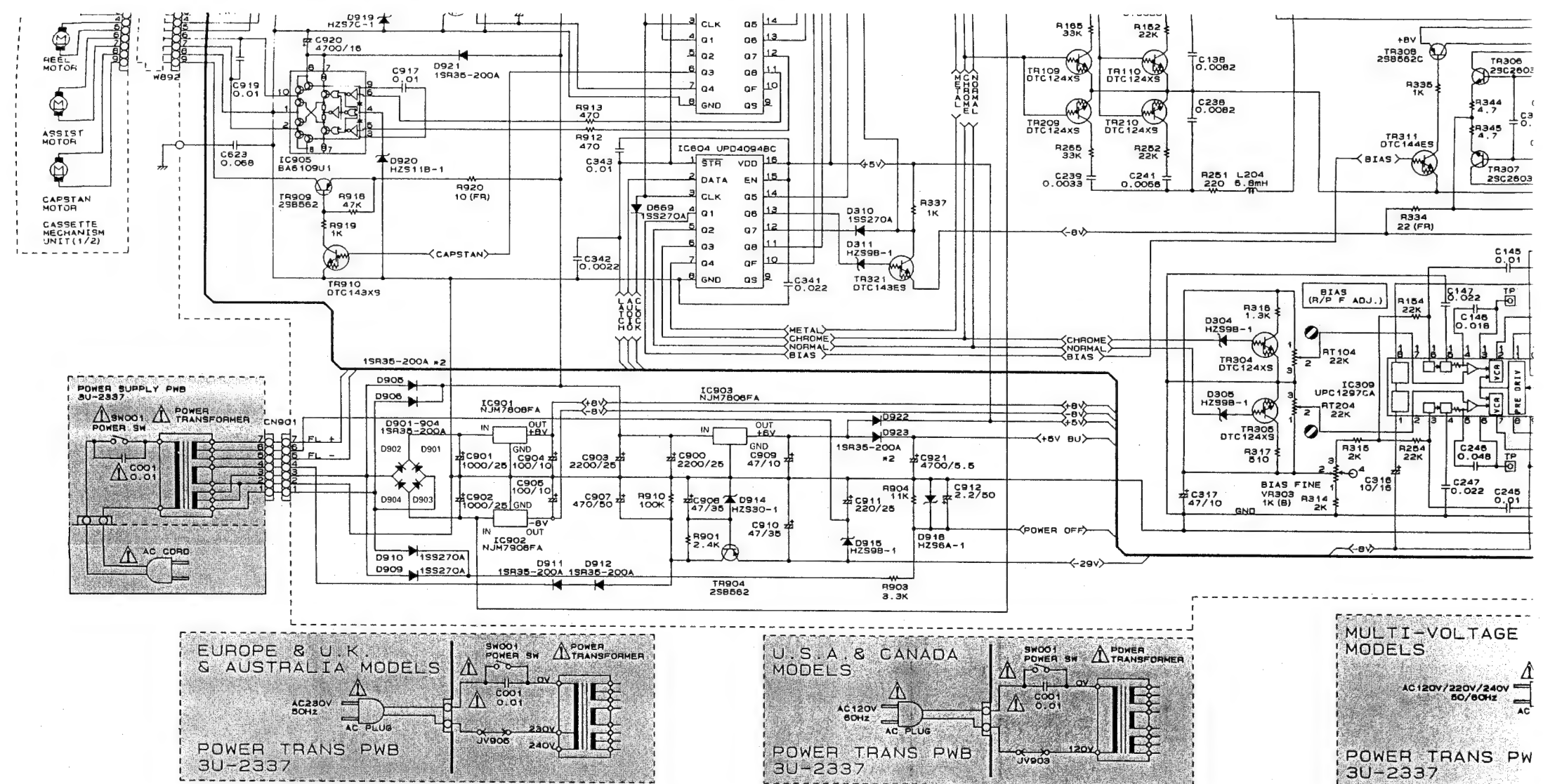
**SCHEMATIC DIAGRAM**












**WARNING:**  
Parts marked with this symbol  have critical fit. Use ONLY replacement parts recommended by the manufacturer.

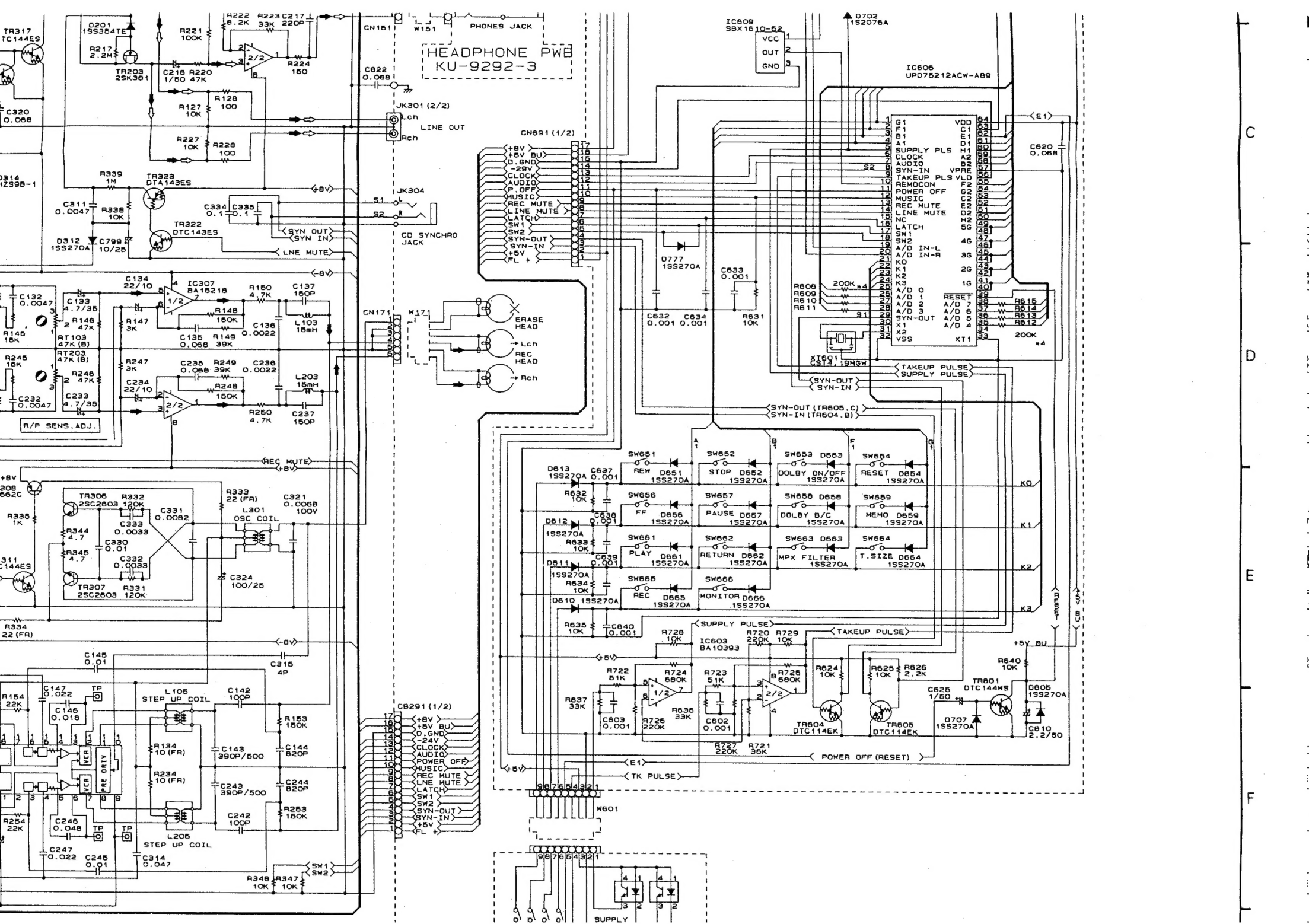
**CAUTION:**  
Before returning the unit to the customer, make sure you check or (2) a line to chassis resistance check. If the leak or if the resistance from chassis to either side of the power unit is defective.

**WARNING:**  
DO NOT return the unit to the customer until the problem is solved.

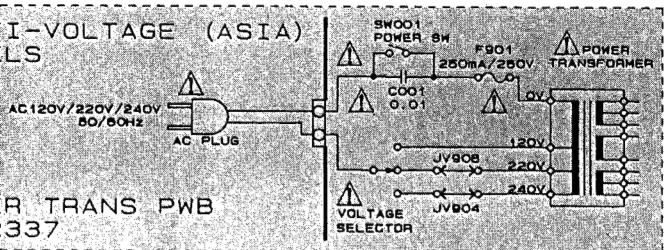
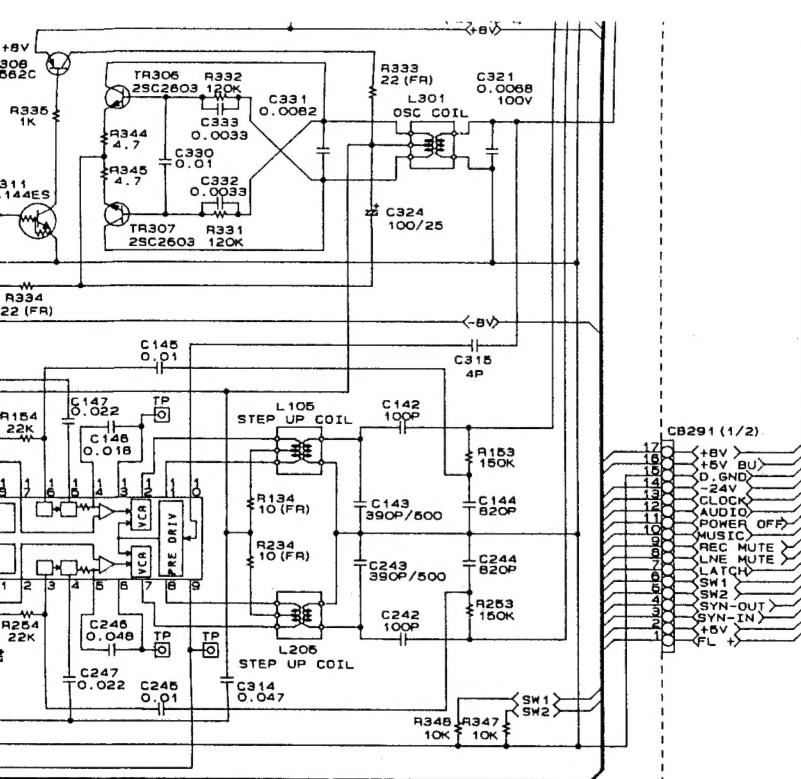




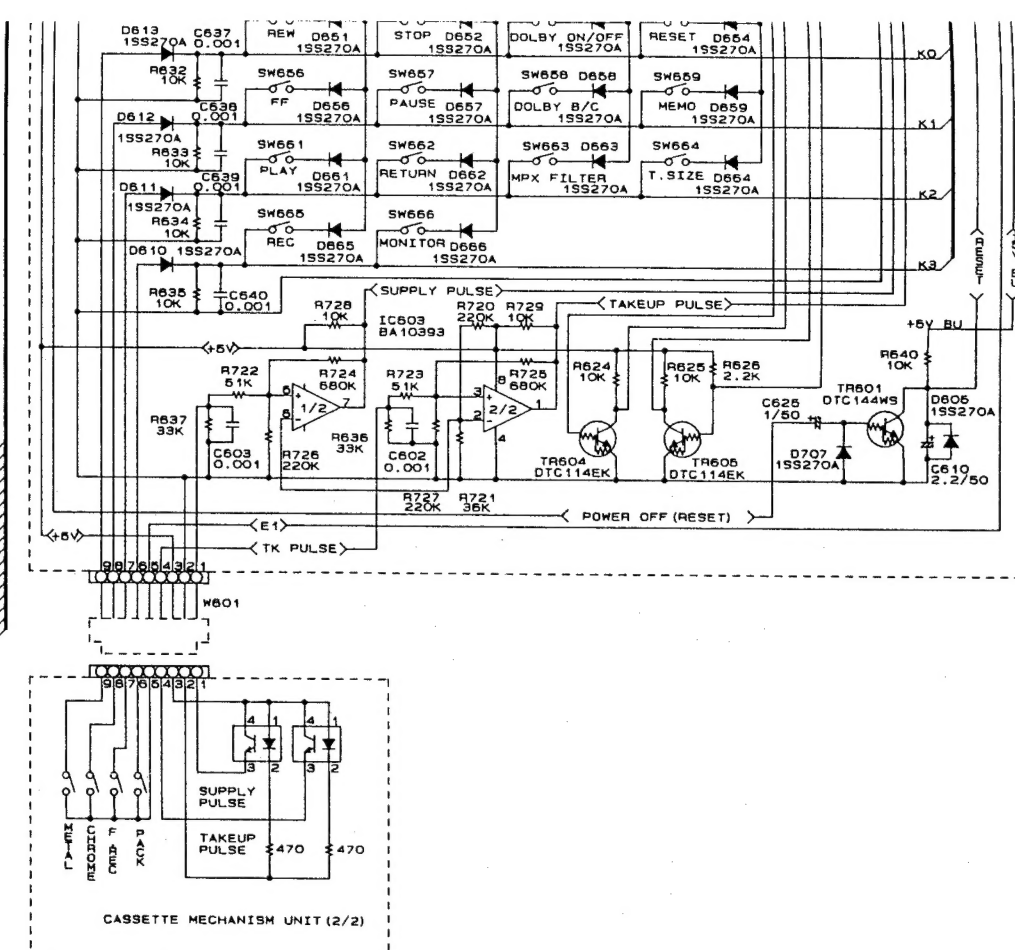








customer, make sure you make either (1) a leakage current  
istance check. If the leakage current exceeds 0.5 miliamps,  
to either side of the power cord is less than 240 kohms, the  
customer until the problem is located and corrected.

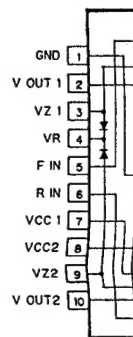
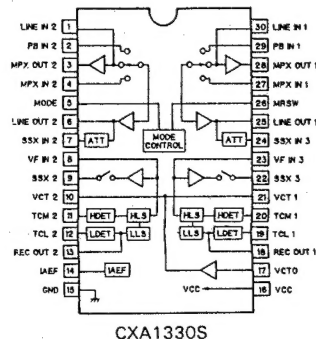
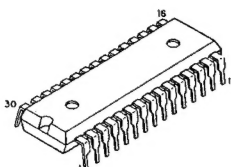
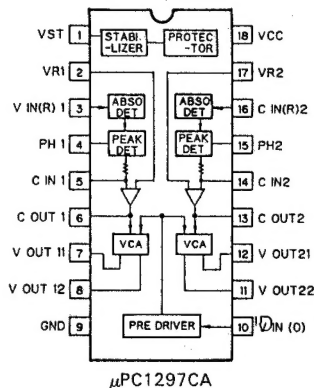
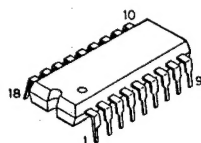
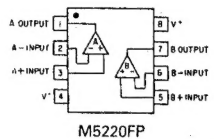
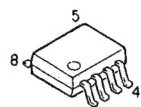
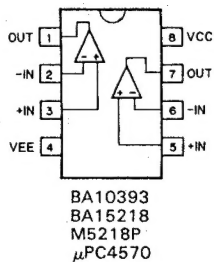
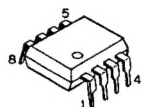


**NOTES**  
ALL RESISTANCE VALUES IN OHM. K = 1,000 OHM, M = 1,000,000 OHM  
ALL CAPACITANCE VALUES IN MICRO FARAD. P = MICRO-MICRO FARAD  
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.  
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

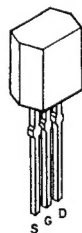


# SEMICONDUCTORS

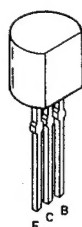
## •IC



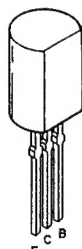
## •Transistors



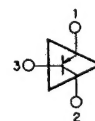
2SK381



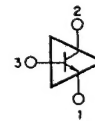
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2SC1740S  
2SC2603



2SB562



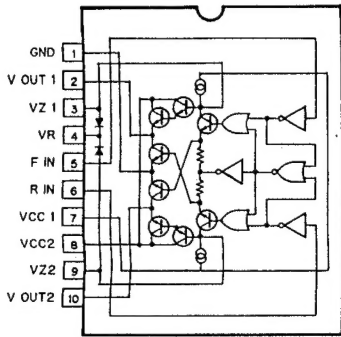
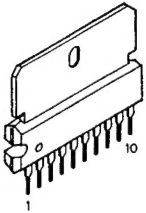
DTA143ES  
DTA143XS



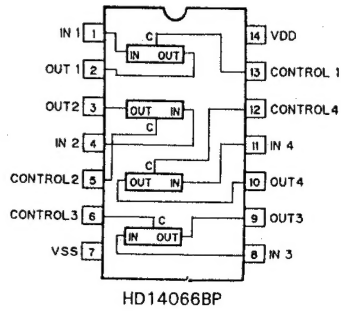
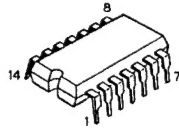
DTC124ES  
DTC124XS  
DTC144ES  
DTC143ES  
DTC143XS  
DTC144WS

## •Diodes

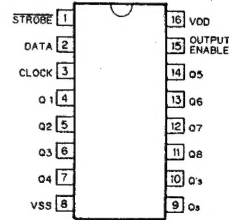
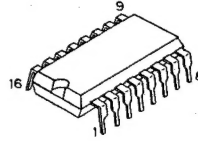




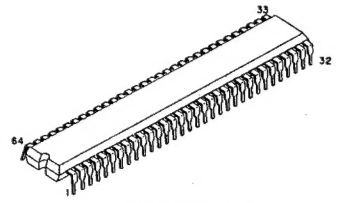
BA6109



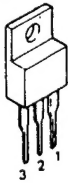
HD14066BP



μPD4094BC

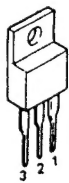


μPD75212ACW-A89



NJM7908FA

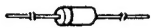
3 GND  
2 INPUT  
1 OUTPUT



NJM7806FA(S)  
NJM7808FA(S)

3 INPUT  
2 GND  
1 OUTPUT

•Diodes



ISS270A  
ISR35-200A

HZS3C-1 HZS7B-3  
HZS5B-3 HZS9A-2  
HZS6C-3 HZS11A-3  
HZS27-3